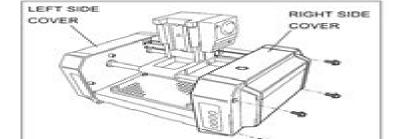
#### 1 Remove the LEFT and RIGHT SIDE COVER. (W-SEMS M3X8BC 8pcs.)

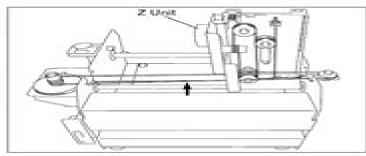


4 2

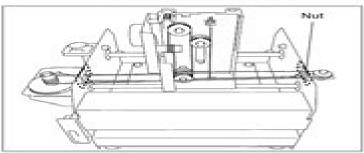
Move the Z UNIT fully to the left side (towards the IDLE PULLEY), and measure the tension at the position shown in the picture with the TENSION METER (ST-011).



Move the Z UNIT fully in both directions 4-5 times by hand every time measuring the tension.



3 Adjust the WIRE TENSION to be 41b ~ 64b with the Nut.



# **Lf50qt 15 Service Manual**

Jiyuan Zhang

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