

Guide to Metal Detection



Loma Systems offers this guide to metal detection to assist food and packaging companies in establishing an effective metal detection program that meets regulatory guidelines.

EXECUTIVE SUMMARY

The progress of technology has taken metal detectors from valves to transistors, to integrated circuits and more recently, into microprocessors. Naturally this has increased their performance giving greater sensitivity, stability and flexibility, as well as widening the range of output signals and information they provide.

Loma Systems is the world's leading engineering and manufacturing company specializing in metal detection, checkweighing and x-ray inspection systems.

We have over 120,000 metal detection systems installed worldwide and are known for having the premier detection technology on the market today due to our true variable frequency technology.

How a Metal Detector Works

The most widely-used type of metal detector in the food industry functions on the principle known as the "balanced coil" system. This type of system was registered as a patent in the 19th century, but the first industrial metal detector was not produced until 1948.

The progress of technology has taken metal detectors from valves to transistors, to integrated circuits and more recently, into microprocessors. Naturally, this has increased their performance providing greater sensitivity, stability and flexibility, as well as widening the range of output signals and information they are able to provide.

All the same, modern metal detectors are still unable to detect every particle of metal passing through their aperture. The physical laws applied in the technology limit the absolute capability of the system. Consequently, as with any measuring system, metal detectors have restrictions on accuracy. These restrictions vary depending on the application, but the main criteria is the size of the detectable metal particle. However, despite this, metal detectors perform a valuable and essential role in process quality control.



Two Main Categories for General and Foil-Wrapped Products

Modern metal detectors fall into two main categories. The first category consists of systems with a general purpose search head. These systems are capable of detecting ferrous and non-ferrous metals as well as stainless steels, in fresh and frozen products - either unwrapped or wrapped, even in metallized films. The second main category consists of systems which have a ferrous-in-foil search head. These are capable of detecting ferrous metals within fresh or frozen products which are packed in foil wrapping.



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