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32 31 000 REMOVING AND INSTALLING COMPLETE STEERING COLUMN

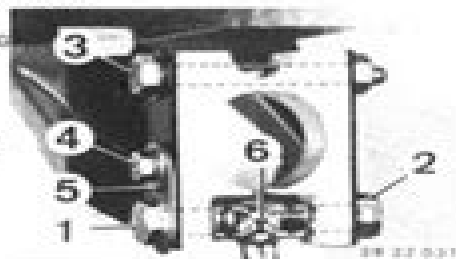
Disconnect battery ground lead.
Remove steering wheel - see 32 33 000.
Remove instrument panel trim at bottom left 51 45 180.
Remove lower steering column casing.

Disconnect central electric plug.

Remove bolt and pull coupling off of upper steering spindle.
Installation:
Bolt must be in the locking groove.
Replace self locking nut.
Tightening torque*.

Unscrew bolts and remove steering column.
Installation:
Replace self locking nuts.
Tightening torque*.

* See Specifications of Gr. 32



Bend open lockplate.
Unscrew bolts (1 ... 4).
Bolt (1) = left hand thread.

Clamp Installation Procedures:
(Keep to Sequence)

1. Screw in bolt (2) with lockplate and to correct torque* and lock. Lever (8) located in center of clamp in "OFF" position.
2. Screw in left bolt (1) and tighten to torque*. Lever (8) in "OFF" position.
3. Tighten bolt (3) to correct torque*. Lever (8) in "OFF" position.
4. Bolt lockplate (5) with bolt (4).

* See Specifications of Gr. 32

Lincoln Towncoar 1989 Repair Manual

Sabine Zange



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