

327, 328  
336, 337, 338  
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**Square Balers**

John Deere Ottumwa Works  
TM1243 (25APR01)  
17022122  
0042/004

## Introduction

### FOREWORD

This manual is written for an experienced technician. Essential tools required in performing certain service work are identified in this manual and are recommended for use.

**Live with safety!** Read the safety messages in the introduction of this manual and the cautions presented throughout the text of the manual.

 This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

The technical manual contains two types of information: diagnostic and repair. Diagnostic groups help you identify the majority of routine failures quickly. Repair groups tell how to repair the components.

Information is organized in groups for the various components requiring service instruction. At the beginning of each group are summary listings of all applicable essential tools, service equipment and tools, other materials needed to do the job, service parts lists, specifications, wear tolerances, and torque values.

Binders, binder labels, and tab sets can be ordered by John Deere dealers direct from the John Deere Distribution Service Center.

This manual is part of a total product support program.

### FOG MANUALS—REFERENCE

### TECHNICAL MANUALS—MACHINE SERVICE

### COMPONENT MANUALS—COMPONENT SERVICE

Fundamentals of Service (FOS) Manuals cover basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic type of failures and their causes. FOS Manuals are for training new personnel and for reference by experienced technicians.

Technical Manuals are concise guides for specific machines. Technical manuals are on-the-job guides containing only the vital information needed for diagnosis, analysis, testing, and repair.

Component Technical Manuals are concise service guides for specific components. Component technical manuals are written as stand-alone manuals covering multiple machine applications.



Fig. 143 (25APR01)

Square Balers  
TM1243

# Jd 336 Technical Manual

**R Bogdan**



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