

22. Remove the clutch housing as detailed in the "CLUTCH" SECTION of the appropriate Workshop Manual.

Prior to removing clutch housing, disconnect the hydraulic pipe at the slave cylinder and remove the two screws securing the slave cylinder to the flywheel housing, then the slave cylinder can be withdrawn and attached to the withdrawal lever.

23. Remove the jack storage tray from the cab rear panel by removing the four securing screws, nuts and washers.

24. On left-hand drive models, remove the hand-brake lever as detailed in the "BRAKES" SECTION of the appropriate Workshop Manual.

25. Remove the grab handle from the passenger door pillar and withdraw the pin securing the check strap to the upper hinge. Also remove the direction indicator light as described under "ELECTRICAL" SECTION in the appropriate Workshop Manual.

26. Drain the oil from the engine.

27. Disconnect the exhaust pipe at the exhaust manifold.

28. Remove, when fitted, the power steering pump from the rear of the flywheel housing.

29. Remove the nuts from the under-side of the rear engine mounting bolts and lift away the rebound washer. Remove the nuts and bolts securing the engine front mounting rubber to the engine front cover.

30. Remove the timing plug from the front face of the flywheel housing to avoid all risk of it becoming damaged when the engine is subsequently placed on a stand.

31. With a suitable sling passed through the three lifting eyes on the engine and using a Universal Jib Crane, pass the sling over the hook on the jib with the hook as close as possible to the top of the engine. Lift the engine clear of its mountings until the engine is level with the door.

32. On left-hand drive models, see Fig. D-6, swing the engine so that the front of the engine will lead on being withdrawn through the passenger (right-hand) door aperture.

On right-hand drive models, swing the engine so that the rear of the engine will lead on being withdrawn through the passenger (left-hand) door aperture.

The dry weight of the engine is shown under "GENERAL INFORMATION."

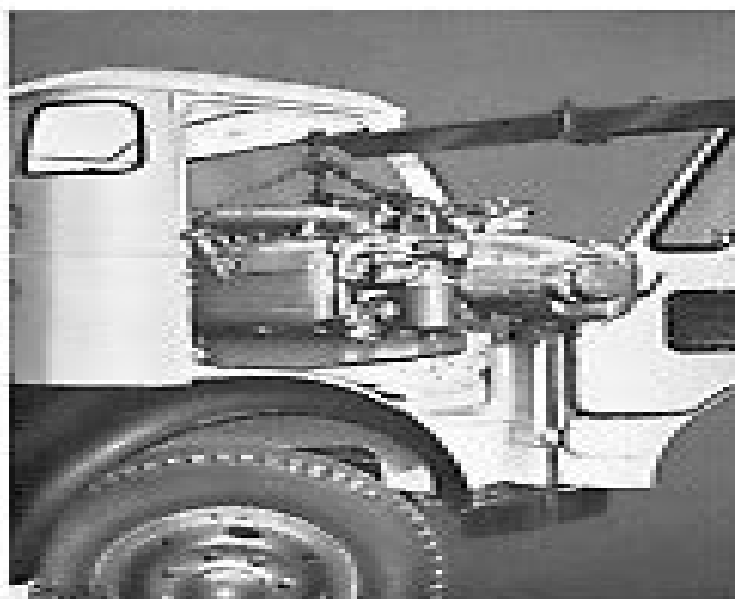


Fig. D-6. Removal of engine - left-hand drive models

#### Mounting Rubbers.

If the mounting rubbers have deteriorated they must be renewed. These may be removed, after the nuts and bolts securing them in the chassis frame have been removed.

#### To Refit.

To refit the engine, reverse the removal procedure observing the following:

1. Re-connect the electrical leads in accordance with the wiring diagram in the appropriate Workshop Manual.
2. Bleed the clutch hydraulic system and adjust withdrawal lever free movement, see "CLUTCH" SECTION of the Vehicle Workshop Manual.
3. Renew the joint between the exhaust manifold and exhaust pipe flange.

# Jeep Commer Service Manual

**Didier Musso**



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