

4. If necessary, loosen nut on fixed idler sheave (C). Clear belt around belt guide (H).
5. Loosen nut on tensioning idler sheave (D), and clear belt around belt guide (G).
6. Loosen screws for belt guides (E) and move belt guides to clear belt from right sheave (F).
7. Remove belt, inspect for wear or damage, and replace as necessary.

Installation:

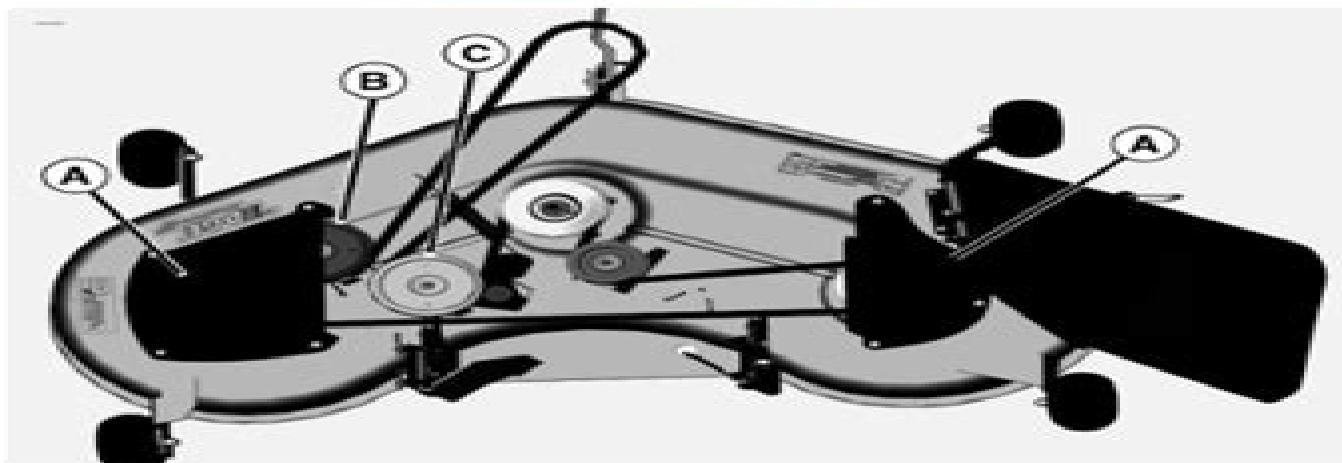
1. Clean top surface of mower deck and sheaves.
2. Route belt around sheaves and belt guides (H and G) (as shown above) and, if loosened, tighten nuts securing idler sheaves (C and D) to specification.
3. Guide belt around the inside of belt guides (E), and tighten belt guide screws.
4. Replace belt cover (A) and secure with three cap screws (B).
5. Install mower deck on machine. [See Installing Mower Deck](#).
6. Adjust mower belt tension. [See Mower Drive Belt Tension Adjustment - 42-Inch](#)
7. Adjust spindle brake. [See Blade Brake Adjustment - 42-Inch](#).

Item	Measurement	Specification
Specification:		
Idler Sheave Nuts		47 N•m 35 lb-ft)

48-Inch and 54-Inch Decks

Removal:

1. Park machine safely. Stop engine and lock parking brake.
2. Remove mower deck. [See Removing Mower Deck](#).



3.
MXML2008120217121313-UN: 48-Inch deck shown
Remove cap screws and left and right belt shields (A).

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JE Gale



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Table of Contents John Deere La155 Repair Manual

1. Understanding the eBook John Deere La155 Repair Manual
 - The Rise of Digital Reading John Deere La155 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying John Deere La155 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an John Deere La155 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere La155 Repair Manual
 - Personalized Recommendations
 - John Deere La155 Repair Manual User Reviews and Ratings
 - John Deere La155 Repair Manual and Bestseller Lists
5. Accessing John Deere La155 Repair Manual Free and Paid eBooks

- John Deere La155 Repair Manual Public Domain eBooks
- John Deere La155 Repair Manual eBook Subscription Services
- John Deere La155 Repair Manual Budget-Friendly Options
- 6. Navigating John Deere La155 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - John Deere La155 Repair Manual Compatibility with Devices
 - John Deere La155 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of John Deere La155 Repair Manual
 - Highlighting and Note-Taking John Deere La155 Repair Manual
 - Interactive Elements John Deere La155 Repair Manual
- 8. Staying Engaged with John Deere La155 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers John Deere La155 Repair Manual
- 9. Balancing eBooks and Physical Books John Deere La155 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection John Deere La155 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine John Deere La155 Repair Manual
 - Setting Reading Goals John Deere La155 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of John Deere La155 Repair Manual
 - Fact-Checking eBook Content of John Deere La155 Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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