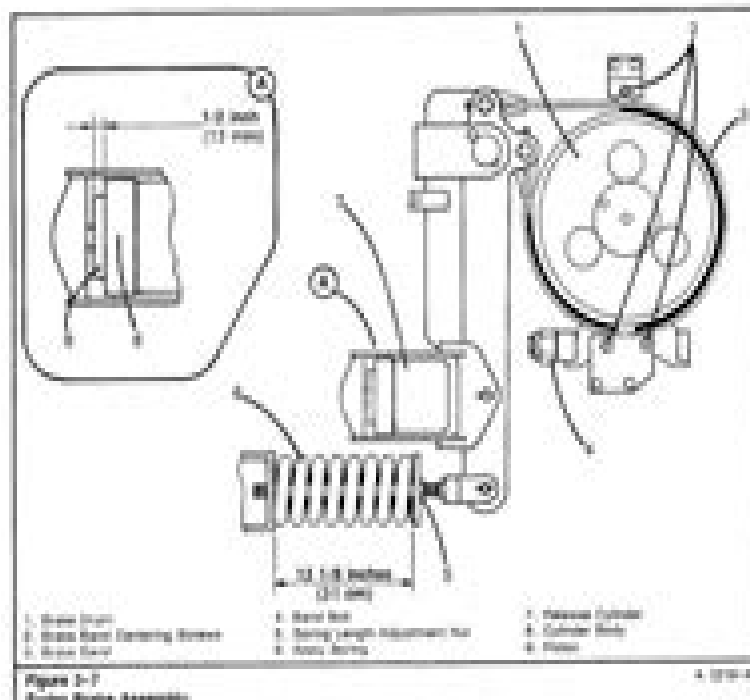




1. Move the swing brake control lever to the fully released position and adjust the control valve (per note to permit the valve cup to extend 17/32" (13.5 mm) from valve body, as shown in Figure 3-5).
2. Move the swing brake control lever to the fully released position and adjust the stop bolt to the valve cup, when fully depressed, it flush with the valve body.

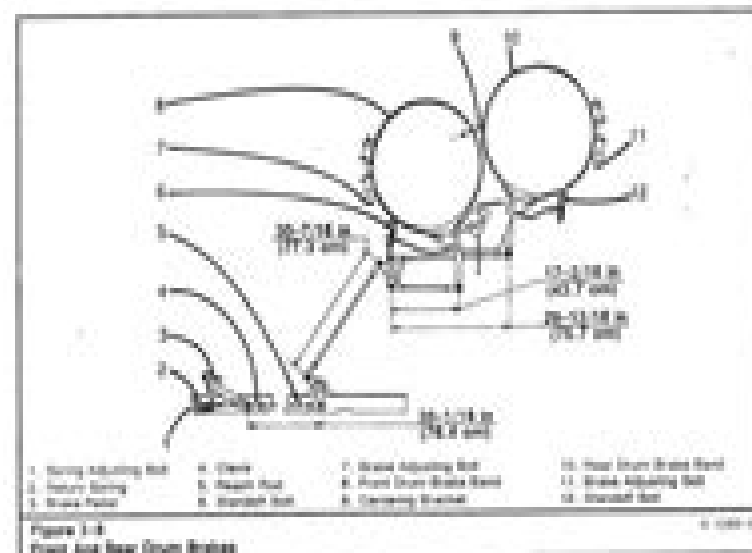
Swing Brake Adjustment

1. Properly park the crane on a firm level surface. Position the upper directly over the front of the crane. Engage the swing lock.
2. Fully apply and test the swing brake.

WARNING

Stay clear of the swing brake mechanism when operating the brake control. Movement of the brake linkage could cause injury. Keep hands and feet clear of the swing brake mechanism when applying or releasing the swing brake control lever.

3. Turn the band lock to provide 1/2 inch (13 mm) clearance between the end of the plate and the brake cylinder body, as shown in note "A", Figure 3-7.
4. Adjust the brake spring to a length of 12-1/8" (310 mm) with the brake applied.
5. Center the brake bands with the face of the drum with the centering screws provided.



Front & Rear Drum Brakes Adjustment

Since both the front and rear drum brakes are visible in construction and operation the following instructions will apply to both brakes. The front and rear drum brake adjustment must be checked upon delivery and over 50 hours thereafter as follows:

1. Properly park the crane on a firm level surface. Position the upper directly over the front of the crane. Engage the swing lock and shutdown the engine.
2. Properly inspect the brake bands, as required. Refer to "Drum Brake Band Inspection" found later in the Section of the Operator's Manual for complete instructions and inspection intervals.
3. Brake band wear is taken up by means of an adjusting bolt and nut mounted at the top in the band. Tightening this bolt will take up on the band while loosening it will increase clearance between the drum and the band. The band should be adjusted tight enough to hold the band when the pedal is operated in the lower half of its travel. By adjusting the band in this manner the maximum available leverage is being used. Over tightening the band will result in a much

harder working brake, improper brake release, abnormal band wear and will make it difficult to turn the pedal to the fully applied position.

4. Adjust the standoff bolts so there is even clearance between the band and the drum, all the way around the drum, when the brake is fully released. This is required for maximum brake band cooling and to prevent brake drag when lowering down a load.
5. The brake band must be centered with the brake drum. The middle area of each band is centered with the drum by means of a small centering bracket. After centering the band, tighten the bracket mounting nut/washers.
6. Adjust the pedal return spring to return the pedal to its extreme upward position when released. This will completely release the brakes if the band and standards are in correct adjustment. Adjust the stop nut on the pedal return spring rod to test spring stroke to 1-5/16" (38.08 mm).
7. At this point if proper adjustment can not be obtained, check the length of all three reach rods for each drum brake. Make sure they are adjusted to the lengths shown in Figure 3-8. Lengths are measured between the centers of the plate pins at each end of the reach rods.

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R Sanford



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