

5. Lay three steel pipes (5) in an even spacing on rubber track (7).

CAUTION: Adjust engine speed to the slowest speed. Stand clear of steel pipes while moving drive sprocket to prevent injury.

6. Rotate drive sprocket in reverse direction until rubber track is raised off of front idler (5) by the three steel pipes.

CAUTION: Prevent possible crushing injury from heavy component. Use appropriate lifting device.

7. Pry and slide rubber track away from front idler and track frame to remove.

Specification

Rubber Track—Weight
(approximate)..... 147 kg
325 lb.

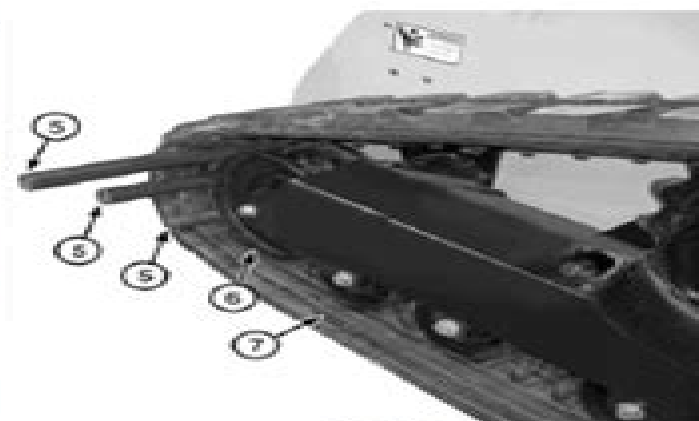
8. Inspect lugs and area between lugs for cracks that exceed 3 mm (0.1 in.) in depth, reach steel cone or exceed 30 mm (1.2 in.) in length. Inspect for any signs of exposed steel cone. Inspect roller side of track for cracks that reach steel cone. Inspect for separation of steel cone anywhere on track.

9. Repair or replace as necessary.

10. Install rubber track on drive sprocket teeth and rear idler. Slip other end over front idler.

CAUTION: Adjust engine speed to the slowest speed. Stand clear of steel pipe while moving drive sprocket to prevent injury.

IMPORTANT: Make sure rubber track is securely engaged on drive sprocket, rear idler and front idler when finished.



Steel Pipes

5— Steel Pipe (3 used)
6— Front idler

7— Rubber Track

11. Lay three steel pipes in an even spacing on rubber track below track frame. Rotate drive sprocket in reverse to guide rubber track completely onto front idler.
12. Pry and slide rubber track so that center guide lugs on track fit properly into front idler.
13. Adjust track sag. See Check and Adjust Track Sag. (Group 9020-25.)
14. Raise machine and remove blocks. See Raising and Blocking Machine. (Operator's Manual.)

TM10608 (09MAY18) 1-12-00MAY08-373

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