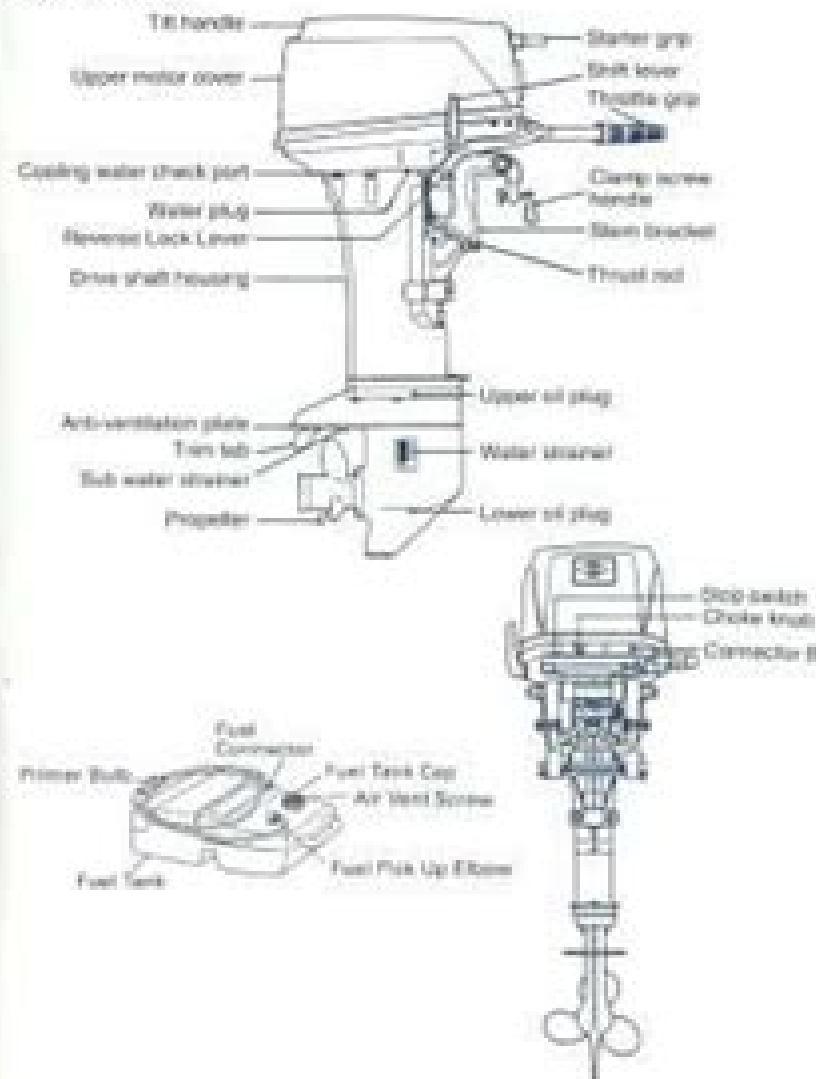


# 1. SPECIFICATIONS

MODEL	20CS	20C3 EP	20C3 EP	20M4	20M4 EP	40C	40C EP	40C EP
Overall Length, mm	884	900	900	884	900	918	918	900
Overall Width, mm	417	403	403	417	403	415	415	403
Overall Height, mm	1118 ± 10 (43 ± 0.075)							
Trim Height, mm	429 ± 5 (22 ± 0.02)							
Weight, kg	11.4 (25.1)							
Output, kW	5.000 ± 0.000							
Max. Operating Range	0.150 ± 0.000							
Number of Cylinders	2							
Stroke Displacement, cc	429							
Max. r.p.m., min	54 ± 5							
Exhaust System	through hull exhaust							
Lubrication System	engine oil mixed gasoline							
Cooling System	forced water cooling							
Starting System	manual	electric starter motor*	manual	electric starter motor*	manual	electric starter motor*	manual	electric starter motor*
Ignition	Flywheel Magneto C.D. Ignition							
Spark Plugs	NGK B16ES-16 (B16ES-16 or CHAMPION L40C/PL40C gap 1.8 mm)							
Alternator	12V 30A							
Trim System	E							
Engine Oil Mixing Ratio	unmixed gasoline 50:1 (Gasoline 2-stroke Engine Oil 1)							
Gear Oil	Gear Oil SAE 90 GL-5, SAE 80W - 90, Approx. 200 ml (25.5 fl. oz.)							
Fuel Tank Capacity, l	25							
Gear Reduction Ratio	12:23							

# 2. NAME OF PARTS

## 25C3 • 30A4



# Mercury Tohatsu 25hp 2 Stroke Service Manual

**Editors of Clymer Manuals**



## **Mercury Tohatsu 25hp 2 Stroke Service Manual:**

**Seloc Nissan/Tohatsu Outboards 1992-09 Repair Manual** (Seloc) Seloc,2010 Covers all 2 140 HP 2 stroke and 4 stroke engines including EFI TLDI Front cover *Tohatsu 2-Stroke OB 92-00* Penton Staff,2000-05-24 2 5 HP 3 5 HP 5 HP 8 HP 9 8 HP 9 9 HP 15 HP 18 HP 25 HP 30 HP 40 HP 50 HP 60 HP 70 HP 80 HP 90 HP 115 HP 120 HP 140 HP

**Mercury/Mariner Outboard Shop Manual** Editors of Haynes Manuals,2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006 Mercury Mariner 9 9 HP 1998 2006 Mercury Mariner 15 HP 1998 2006 Mercury Mariner 20 HP 1998 2006 Mercury Mariner 25 HP 1998 2006 Mercury Mariner 30 HP 1998 2006 Mercury Mariner 40 HP 1998 2006 Mercury Mariner 50 HP 1998 2006 Mercury Mariner 60 HP 1998 2006 Mercury Mariner 20 Jet 1998 2006 Mercury Mariner 30 Jet 1998 2006 Mercury Mariner 45 Jet 1998 2006 *Outboard Motor Service Vol 2 Ed 11* Penton Staff,2000-05-24 Vintage marine outboard motors 30 horsepower and above produced from 1969 1989 **Mercury**

**Outboard Motor Service Manual** ,1976\* Mercury/Mariner Outboard Shop Manual Editors of Haynes Manuals,2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006 Mercury Mariner 9 9 HP 1998 2006 Mercury Mariner 15 HP 1998 2006 Mercury Mariner 20 HP 1998 2006 Mercury Mariner 25 HP 1998 2006 Mercury Mariner 30 HP 1998 2006 Mercury Mariner 40 HP 1998 2006 Mercury Mariner 50 HP 1998 2006 Mercury Mariner 60 HP 1998 2006 Mercury Mariner 20 Jet 1998 2006 Mercury Mariner 30 Jet 1998 2006 Mercury Mariner 45 Jet 1998 2006

*Mercury/Mariner 75-250 HP Two-Stroke 1998-2009* Editors of Clymer Manuals,2015-12-01 Mercury Mariner 65 Jet 1998 2009 Mercury Mariner 75 HP 1998 2009 Mercury Mariner 80 Jet 1998 2009 Mercury Mariner 90 Jet 1998 2009 Mercury Mariner 100 HP 1998 2009 Mercury Mariner 105 Jet 1998 2009 Mercury Mariner 115 HP 4 Cyl 1998 2009 Mercury Mariner 115 HP Optimax V 6 1998 2009 Mercury Mariner 125 HP 1998 2009 Mercury Mariner 135 HP 1998 2009 Mercury Mariner 135 HP Optimax 1998 2009 Mercury Mariner 140 Jet 1998 2009 Mercury Mariner 150 HP Carburetor Equipped 1998 2009

Mercury Mariner 150 HP EFI 1998 2009 Mercury Mariner 150 XR6 1998 2009 Mercury Mariner 150 HP Optimax 1998 2009  
 Mercury Mariner 150 Mag III 1998 2009 Mercury Mariner 175 HP Carburetor Equipped 1998 2009 Mercury Mariner 175 HP  
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 ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT  
 MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS  
 TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR  
 WIRING DIAGRAMS     Mercury Outboard Motor Service Manual, Vol. 5 ,1976     **Mercury Outboards Service Manual**  
 Mercury Marine,1979     **Mercury Outboards Service Manual** Mercury Marine,1980     Mercury Outboards Service  
Manual Mercury Marine,1988     Mercury and Mercury/Mariner Outboards Service Manual Brunswick Corporation.  
 Mercury Marine,198?     Mercury Outboards ,2006     Mercury and Mariner Outboards Service Manual Brunswick  
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 Pallas,2013-08-10 The aim of this book with its detailed step by step colour photographs and diagrams is to enable every  
 owner to fix their outboard motor with ease Troubleshooting tables help diagnose potential problems and there is advice on  
 regular maintenance and winterising and repair Jean Luc Pallas s enthusiasm for passing on his knowledge as well as his  
 clear explanations precise advice and step by step instructions make this a unique book     **Shop Manual** Tokyo Hatsudoki  
 Co., Ltd,19??     **Mercury Outboards Service Manual** Mercury Marine,1984     **Master Service Manual** Brunswick  
 Corporation. Kiekhaefer Mercury Division,1971     Mercury Outboards Service Manual ,1980     **Service Manual** ,1978

## **Mercury Tohatsu 25hp 2 Stroke Service Manual** Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has been apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Mercury Tohatsu 25hp 2 Stroke Service Manual**," published by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we will delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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