

Chrysler LeBaron 1990-1994 Workshop Manual



Fig. 3 Rear Seal Assembly

CRANKSHAFT END-PLAY			
NEW PART	100 TO 0.125 mm	1.000 TO .00125 in.	
WASH (MAX)	0.125 mm	0.00125 in.	
MAIN BEARING OIL CLEARANCE			
NEW PART	100 TO .200 mm	1.000 TO .00200 in.	
WASH (MAX)	.10 mm	0.00200 in.	
CRANKSHAFT JOURNAL BORE			
Crankshaft main journal diameter			
All (Standard)	52.000 mm	2.0472 in.	
Wash (MAX)	52.001 mm	2.0473 in.	
Crankshaft connecting rod journal			
All (Standard)	50.000 mm	1.9685 in.	
Wash (MAX)	50.001 mm	1.9686 in.	

Fig. 4 Crankshaft Clearance Specification

(1) Install the main bearing cap carefully and tighten the bolts to specified torque.

CAUTION: Do not rotate crankshaft or the plunger will be damaged.



Fig. 5 Measure Crankshaft Journal O.D.

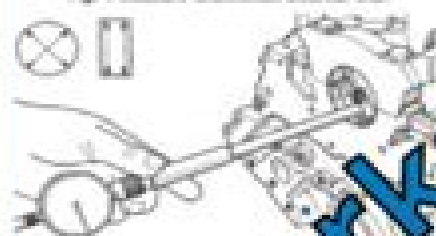


Fig. 6 Measure Crankshaft Journal I.D.

PLASTIGAGE BEARING CLEARANCE

(1) Remove all oil from the bearing shell.

(2) Install crankshaft.

(3) Cut plastigage to a length no greater than width of the bearing and place it in parallel with the journal axis (Fig. 7).

CRANKSHAFT BEARINGS

(1) Rotate the bearing cap and measure the bearing cap and measure the O.D. of the plunger at the widest part using the gauge on the plastigage package (Fig. 8). Refer to the instructions (Fig. 8) for proper clearance. After an accurate Main and Connecting Rod Bearing Clearance is Standard Service Procedures.

CRANKSHAFT BEARINGS

INSTALLATION

(1) Install upper main bearing shells making sure all holes are in alignment, and bearing caps are in block tabs. All upper bearings have oil grooves (Fig. 9).

THRUST BEARINGS. Crankshaft thrust bearings (bearings) are installed as per Fig. 10 separately from the main bearings. Thrust bearings shown in

CYLINDER HEAD AND CAMSHAFT SERVICE



Fig. 1 Cylinder Head/Camshaft Valves

CYLINDER HEAD COVER

REMOVE

- (1) Remove air cleaner assembly.
- (2) Disconnect battery and remove spark plug wires.
- (3) Remove vacuum connections.
- (4) Remove rocker cover screws and remove cover (Fig. 2).

INSTALL

- (1) Clean cylinder head and cover mating surfaces. Install cover gasket.
- (2) Use (Fig. 3) and apply sealant such as Major Sealer/Sealant Adhesive Sealant to cover gasket.
- (3) Install cover and tighten cover bolt/washer and gasket assembly to 50 ft-lbs (68 N·m).

AUTO LASH ADJUSTER

The automatic lash adjusters are precision units installed in matched openings in the valve retaining rods of the rocker arms. Do not disassemble the auto lash adjusters.

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Fig. 2 Rocker Cover

FUNCTION CHECK

Check auto adjusters for free play by inserting a small wire through the air bleed hole in the rocker arm and VERY LIGHTLY pushing the auto adjuster ball check down (Fig. 3). While lightly holding the check ball down, move the rocker up and down to check for free play. If there is no play replace the oil pump.

Lebaron Repair Manual

Xiang Xie



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