



## Master Specifications

Model 210/240 M <sup>2</sup> Jet Drive		
HORSEPOWER (KW)		210 (156.6) 240 (178.9)
M <sup>2</sup> JET DRIVE WEIGHT	210 HP Powerhead Pump Unit	218 lb. (99 kg) 110 lb. (49 kg)
	240 HP Powerhead Pump Unit	231 lb. (105 kg) 110 lb. (49 kg)
CYLINDER BLOCK	Type Displacement	V-6 Cylinder, Two Cycle, Loop Charged 153.0 cu. in. (2507cc)
STROKE	Length (All Models)	2.650 in. (67.31mm)
CYLINDER BORE	Diameter (Std) Taper/Out of Round/Maximum Wear Bore Type	3.501 in. (88.925mm) 0.003 in. (0.076mm) Cast Iron
PISTON	Piston Type	Aluminum
	Standard  0.015 in. (0.381 mm) Oversize	3.494 in. ± 0.001 in. (88.748mm ± 0.025mm) 3.509 in. ± 0.001 in. (89.129mm ± 0.025mm)
REEDS	210 HP Reed Type Reed Stand Open (Max.) Reed Stop (Max.)	Steel 0.020 in. (0.50mm) Not Adjustable
	240 HP Reed Type Reed Stop (Max.)	2 Stage Plastic No Stop
FUEL SYSTEM	Fuel Recommended Gasoline	Gasoline w/Oil Injection 210 HP - Unleaded 87 Octane Minimum 240 HP - Unleaded 89 Octane Minimum
	Gasoline/Oil Ratio Fuel Pressure – @ Idle – @ WOT	50:1 (25:1 Break-In) 2 PSI 8 PSI
STARTING SYSTEM	Electric Start – All Models Starter Draw (Under Load) Starter Load (No Load)	175 Amperes 40 Amperes
	Battery Rating	670 Marine Cranking Amps (MCA) or 520 Cold Cranking Amps (CCA)
IGNITION SYSTEM	210 HP Type Spark Plug Type Spark Plug Gap	Capacitor Discharge NGK BUSH or BU28H Surface Gap
	240 HP Type Spark Plug Type Spark Plug Gap	Capacitor Discharge NGK BP28HS10 .040 in. (1.0mm)
CHARGING SYSTEM	210 HP Alternator Output (Regulated)	15 Amperes @ 3000 RPM
	240 HP Alternator Output (Regulated)	40 Amperes @ 5000 RPM

# Mercury Sport Jet 210 Manual

**SB Merriam**



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