

1. Remove right-hand battery cover and disconnect positive lead.
2. Turn off fuel taps (7) and (11), open drain plug (10) and drain auxiliary tank.
3. Disconnect from main fuel tank (3) —
 - (a) Kigass Tank (24).
 - (b) Fuel Return pipe (4).
 - (c) Main fuel delivery pipe at tap (7).
 - (d) Auxiliary tank balance pipe (9) and remove pipe.
 - (e) Four fuel tank securing bolts. Lift off tank, rubber pads and packing plates.

- KEY TO IDENTIFICATION
24. Kigass Tank
 25. Kigass Tank
 26. Auxiliary—Decompression Operating Valve
 27. Kigass Tank
 28. Kigass Tank
 29. Kigass Tank
 30. Kigass Tank
 31. Kigass Tank
 32. Kigass Tank
 33. Kigass Tank
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 47. Kigass Tank
 48. Kigass Tank



FIG. 107
Cylinder Head and Valve Mechanism

Removing and Dismantling Cylinder Head.

6. Remove air pre-cleaner (41), air inlet pipe and hose elbow complete.
7. Disconnect exhaust pipe clip (42) and exhaust pipe (39) from manifold (36).
8. Disconnect inlet manifold breather pipe (29) from rocker cover and inlet manifold and clean restrictor valve.
9. Slacken and remove all manifold nuts, take off exhaust manifold and remove long inlet manifold studs.
10. Disconnect link rod (26) from decompression operating lever at rear of rocker cover.
11. Remove by-pass pipe (21) from water pump and thermostat body.

12. Disconnect radiator tie-rod (32) from water outlet elbow (32) and loosen top hose rear clip.
13. Remove set screws and pull outlet elbow free from top hose.
14. Remove taper set screws from sleeve (31) coupling front and rear of decompression operating shaft and slide sleeve to rear to clear break.
15. Disconnect decompression operating shaft bracket (23) and clip securing governor pipe to rear of cylinder head.
16. Thoroughly clean all unions and remove injector pump delivery pipes (2) and fuel return pipe (9).

1. Remove rocker cover (28) and gasket. Remove nuts and spring washers from pedestals and lift off rocker and decompression shaft assembly. Lift out push rod and carefully place them in order of removal for replacement in their original positions.

2. Remove all injectors and copper washers.

3. Unscrew nuts evenly in reverse order to that recommended in Fig. 110 and

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