



D-2

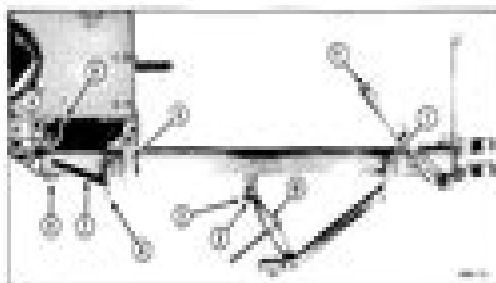


Fig. 1

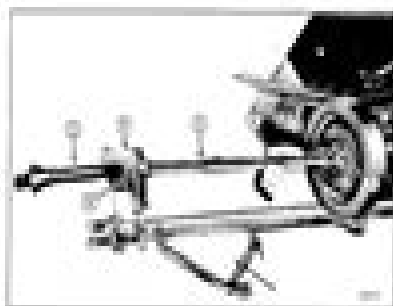


Fig. 2

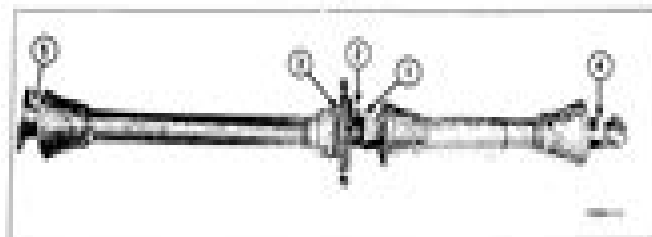


Fig. 3

D-2

A. FRONT DRIVE SHAFT

a. REMOVAL

1. The power drive shafts consist of:
 - (a) The P.T.O. shaft from the bottom to the main housing.
 - (b) The power drive shaft from the power gear box to the power shaft.

B. REMOVAL

1. P.T.O. FRONT SHAFT

- (a) Remove the main bearing shield (1-4).

(b) Remove the bearing shield and remove (1-5) then slide the front shaft from the spline of the rear shaft.

2. P.T.O. REAR SHAFT

- (a) Remove the P.T.O. front shaft as detailed in para. 2 above.

- (b) Remove the shield (1-6).

(c) Remove the front cap screw (1-7) then pull the rear shaft off the housing and remove bearing support.

3. P.T.O. DRIVE SHAFT COMPONENTS

- (a) Remove the two cap screws (1-8).

(b) Remove the shield (1-9) and two cap screws (1-9) then remove the complete shaft.

4. POWER DRIVE SHAFT

- (a) Remove the shield (1-10) from the power to the shaft and slide it over the shaft.

(b) Remove both joint bolts (1-11 & 1-12) then tap the lower joint over the power two shafts over the upper joint then off the power component.

- (c) Tap the lower joint off the power two shaft and remove the cross shaft.

B. REMOVAL

1. P.T.O. FRONT SHAFT

- (a) Pull the two drive cap screws (1-13) away from the central shield and slide the shield (1-14) over the shaft.

(b) Remove the seal pin (1-15) and slide the universal joint coupling (1-16) off the shaft.

- (c) Slide off the rear shield (1-17).

(d) Pull down the drive cap screw then slide the front shield (1-18) from the shaft.

(e) Disassemble the two universal joints as detailed in para. 2 below.

2. P.T.O. REAR SHAFT

- (a) Pull down the cap screw in the universal coupling and slide the rear shield (1-19) over the shaft.

(b) Remove the rear end of the shaft out of the front tube (1-20).

(c) Disassemble the universal joint as detailed in para. 2 below.

(d) Pull down the cap screw then slide the complete shaft (1-21 & 1-22) from the front tube (1-23).

- (e) From the spread end (1-24) of the front tube, turn the main bearing housing (1-25).

(f) Remove the housing (1-26) then press the bearing (1-27) from the housing (1-28).

3. POWER DRIVE SHAFT

- (a) Disassemble the two universal joints as detailed in para. 2 below.

C. UNIVERSAL JOINTS

NOTE: When assembling the universal joints, care must be taken that no pressure is applied to the yokes of the bearing and that the bearing surface are not damaged.

- (a) Remove the shield (1-29).

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Ying Liu



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