

MACHINE SPECIFICATIONS—322 AND 330

	322	330
ENGINE		
Manufacturer	Yanmar	Yanmar
Model Number	3TG66UJ	3TN66UJ
Horsepower (SAEJ1349)	13.4 kW (18 hp)	12 kW (16 hp)
Torque	4.2 kg m (30.3 ft lbs)	4.2 kg m (30.3 ft lbs)
Engine Rated Speeds		
Fast Idle (No Load)	3500 rpm	3450 rpm
Low Idle (No Load)	1300 rpm	1300 rpm
Number of Cylinders	3	3
Crankshaft Alignment	Horizontal	Horizontal
Stroke/Cycle	4 Cycle	4 Cycle
Bore	66 mm (2.6 in.)	66 mm (2.6 in.)
Stroke	64.2 mm (2.5 in.)	64.2 mm (2.5 in.)
Displacement	658 cm ³ (40.1 cu in.)	658 cm ³ (40.1 cu in.)
Compression Ratio	8.7:1	22.4:1
Cooling	Liquid	Liquid
Coolant Capacity	2.8 L (3 U.S. qt)	2.8 L (3 U.S. qt)
Air Filter Type	Dry with Primary and Secondary Elements	Dry with Primary and Secondary Elements
Lubrication System	Full Pressure w/Filter	Full Pressure w/Filter
Crankcase Capacity (w/o Filter)	2.5 L (2.6 U.S. qt)	2.5 L (2.6 U.S. qt)
Oil Filter	Replaceable	Replaceable
Spark Plugs	NGK BPR4BS Champion RN11YC	N/A
FUEL SYSTEM		
Fuel Tank Location	Rear	Rear
Fuel Gauge	Standard	Standard
Fuel Tank Capacity	17 L (4.5 U.S. gal)	17 L (4.5 U.S. gal)
Fuel	85 Octane Unleaded	No.1 or No.2 Diesel
Fuel Pump Location	Frame	Frame
Fuel Pump Type	Electric	Electric
Fuel Delivery	Fixed Jet Carburetor	Indirect Injection
Injection Pump Type	N/A	In-Line Multi-Plunger
Fuel Shutoff	Electric Solenoid	Manual
ELECTRICAL SYSTEM		
Ignition	Electronic	N/A
Type of Starter	12 Volts, Solenoid	12 Volts, Solenoid
Charging System	Remote A/L 20 amp	Remote A/L 20 amp
Battery Type	BCI Group, U1	BCI Group, U1
Battery Voltage	12V	12V
Battery Reserve Capacity @25 amp	44 minutes	44 minutes
Battery		
Cold Cranking amp @0°F	342 amp	342 amp
Headlights	Standard	Standard
Reflector/Tail Lights	Standard	Standard
Dash Indicator Lights	Standard	Standard
Operator Presence System	Standard	Standard
Hourmeter	Standard	Standard

Continued on next page.

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John Deere 332 Repair Manual

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I & T Shop Service , Occupational Outlook Handbook ,1992 Describes 250 occupations which cover approximately 107 million jobs **Snowmobile Service Manual** Intertec Publishing Corporation. Technical Publications Division,1979
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