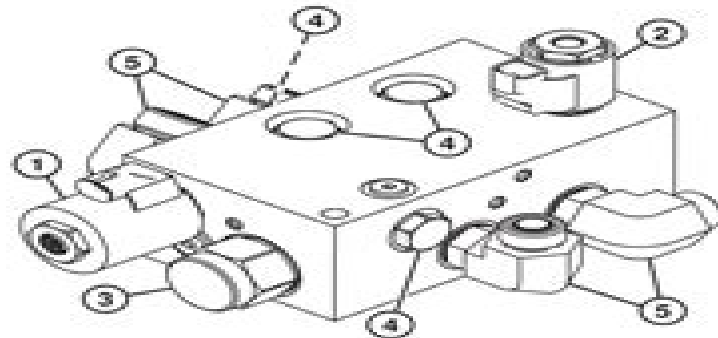


Reversing Fan Valve Disassemble and Assemble

SPECIFICATIONS

Proportional Fan Solenoid (Y37) Valve Torque	27.1 N·m 240 lb·in.
Reversing Fan Solenoid (Y38) Valve Torque	27.1 N·m 240 lb·in.
Reversing Fan Spool Valve Torque	67.8 N·m 50 lb·ft.
Check Valve Torque	27.1 N·m 240 lb·in.



TX1038791-LRM Reversing Fan Valve

LEGEND:

- 1-Proportional Fan Solenoid (Y37) Valve
- 2-Reversing Fan Solenoid (Y38) Valve
- 3-Reversing Fan Spool Valve
- 4-Check Valve (4 used)
- 5-Hydraulic Fitting (4 used)

NOTE:

Reversing fan valve components can be replaced while reversing fan valve is on machine. Internal parts of solenoid valves and check valves are not serviceable.

1. Remove proportional fan solenoid (Y37) valve (1), reversing fan solenoid (Y38) valve (2), and reversing fan spool valve (3).
2. Clean and inspect parts for contamination, wear, or damage.
3. Remove hydraulic fittings (5).
4. Remove check valves (4).
5. Clean and inspect all parts for any contaminants. Replace parts as necessary.

IMPORTANT:

6. **Avoid O-ring or component damage. Apply clean hydraulic oil to all internal parts before assembling and apply petroleum jelly to backup rings and O-rings before installation.**

Apply clean hydraulic oil to all internal surfaces.

7. Apply petroleum jelly to O-rings and backup rings.
8. Install new O-rings and backup rings.
9. Install hydraulic fittings.
10. Install check valves.
11. Install proportional fan solenoid valve, reversing fan solenoid valve, and reversing fan spool valve. Tighten to specifications.

Item	Measurement	Specification
Proportional Fan Solenoid (Y37) Valve	Torque	27.1 N·m 240 lb·in.
Reversing Fan Solenoid (Y38) Valve	Torque	27.1 N·m 240 lb·in.
Reversing Fan Spool Valve	Torque	67.8 N·m 50 lb·ft.
Check Valve	Torque	27.1 N·m 240 lb·in.

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Penton Staff



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