

Repair (Pull Type) METRI-PACK™ Connectors

1. Disconnect the METRI-PACK connector (A) from the ECU.

2. Remove tie bands and tape from the wiring harness behind the connector.

3. Identify wire color/couductor to the connector cavity. Make sure each wire goes back to the correct cavity location.

4. Using JDS75 Terminal Extraction Tool (C)¹, carefully remove the connector seal (B) from the back of the connector.

IMPORTANT: Make sure no damage to the seal occurs or water and contaminants will corrupt terminals.

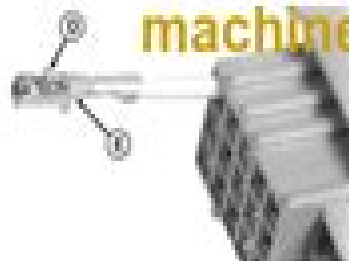
NOTE: Extraction tool must be used from the back of the connector.

5. Using JDS75 Terminal Extraction Tool (C), angle the tip so it slides along the top edge of the connector. Make sure the extraction tool is centered in the connector cavity and push the tool in until resistance is felt.

6. With extraction tool inserted into the connector, gently rotate tool clockwise and counter clockwise (no more than 1/8 turn each direction) to depress the terminal locking tang (E).

7. Remove extraction tool from back of connector.

8. Push wire until terminal has extracted from the front of the connector. If terminal does not extract, repeat steps 4-6.



A—Connector
B—Connector Seal
C—JDS75 Terminal Extraction Tool
D—Terminal Locking Tang
E—Terminal

METRI-PACK is a trademark of Delphi Technical Service Systems.

¹ Included JDS75000 Service Repair Tool Kit

9. Using JDS445 Universal Electrical Pliers¹, cut off wire directly behind the terminal.

IMPORTANT: Save as much wire as possible. If only a couple of wires are shorter than the rest, all of the strain will be placed on them. Damage to the harness may occur.

10. Using JDS445 Universal Electrical Pliers¹, strip 6 mm (1/4 in.) insulation from end of wire.

11. If wire has been removed from the connector, make sure the wire is fed through the connector (F) and to the correct cavity.

12. Using either JDS760 (S) or JDS757 (m) Crimping Pliers, crimp a new terminal on the wire.

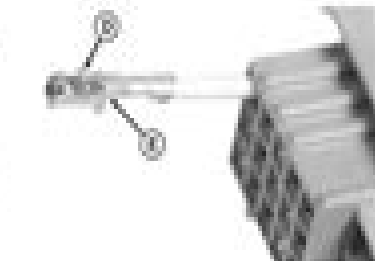
13. Make sure terminal locking tang (E) on new terminal is in outward position. Push wire back into connector cavity until terminal locks.

NOTE: Terminal will seat only into edge. If terminal does not push into the connector body evenly, check for correct terminal alignment (E).

14. Make sure terminal locking tang (E) is locked into the connector.

15. Slide the connector seal back into the connector. Make sure seal is in it's original position.

16. Package the wires and add the required tie bands to the harness.



A—Terminal Locking Tang
B—Terminal Connector Seal
C—JDS75 Terminal Extraction Tool
D—Wire
E—JDS760 (S) Terminal Crimping Tool
F—JDS757 (m) Terminal Crimping Tool

¹ Included JDS75000 Service Repair Tool Kit

03-110-17-02 (06/03/04)

John Deere Manual Ctm188

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