

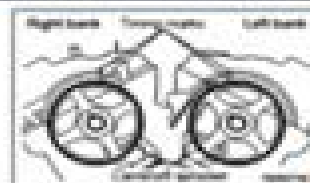
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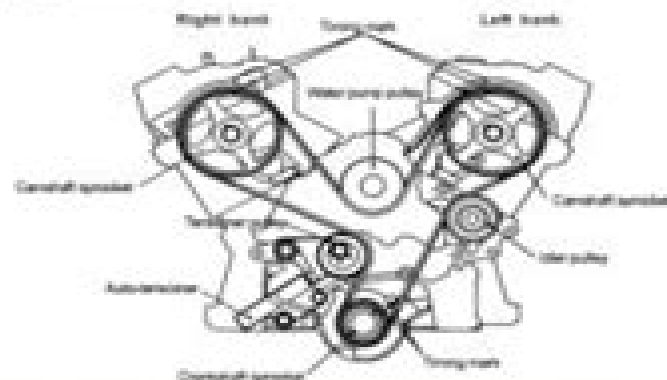
## Removal steps

1. Adaptor plate
2. Drive plate
3. Plate
4. Adaptor
5. Flywheel
6. Rear plate
7. Oil seal case
8. Crankshaft rear oil seal
9. Bearing cap bolt

10. Bearing cap
11. Thrust bearing A <6072>
12. Thrust bearing B <6072>
13. Crankshaft bearing, lower
14. Crankshaft
15. Thrust bearing B
16. Thrust bearing A
17. Crankshaft bearing, upper
18. Cylinder block



1. Line up the timing marks on the crankshaft sprocket.
2. Line up the timing marks on the water pump pulley.
3. Line up the timing marks on the tensioner pulley.
4. Line up the timing marks on the right-hand crankshaft sprocket.
5. Line up the timing marks on the left-hand crankshaft sprocket.
6. Using a special tool, rotate the crankshaft a quarter of a turn counter-clockwise. Then rotate it back clockwise to verify that all the timing marks are in alignment.



# Ke Verada Workshop Manual

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