



NATIONAL AEROSPACE STANDARD

REQUIREMENT FOR FASTENER TENSILE PROPERTIES OF FASTENERS FOR THE FASTENER METHOD



THIS SUPPLEMENTARY
PAGE

SYNOPSIS

1. Background. The selection of fasteners in the design and construction phase of aircraft systems and equipment and the analysis of fasteners used therein for parameters, such as suitability, interchangeability, and interchangeability requires the evaluation and correlation of test data and criteria for evaluating these functions. It has become increasingly evident that the data and criteria derived from private contractors, fastener producers, private researchers, military documents, and military requirements cannot be adequately correlated. The chief reason for this is the absence of unified standards prescribing test methods, procedures, fixtures, data analysis, and data presentation. This disparity hinders the use of test results for the development of design and analysis criteria for aircraft systems and equipment, thereby impeding operations involving engineering, design, development, quality assurance, interchangeability, and logistics interchangeability. To correct this situation it was established that a unified set of test methods and procedures is required to serve as a basic engineering tool for analyzing and presenting engineering data. As a result, this document was developed and prepared to satisfy this need. This standard describes standard test methods, procedures, conditions, fixtures, and methods of recording, analyzing and presenting test data. The purpose of the resulting test data is to determine the suitability of fasteners in withstanding the various environmental and mechanical conditions encountered when used in military aerospace systems.
2. Benefits. Many benefits are to be expected by unified standard tests for fasteners. The following is a list of benefits that can be expected to accrue from using this standard:
 - a. Availability of testing techniques and criteria necessary for the design and development of increasingly complex structural fasteners. In the past, when a new fastener was needed to solve a problem, the necessary test procedures had to be developed and written, also, the necessary fixtures had to be designed. This always imposed delays, additional expenses, variations in test methods and in test results.
 - b. Increasing interchangeability of correlation among fastener test data and design engineering techniques and design criteria for aerospace systems and equipment. As new systems are designed to achieve higher performance for a given weight and volume of material, it is essential that design data for structural joints (a larger portion of which is obtained by testing fasteners) correlate in close correlation with engineering techniques and design criteria. Where weight is of importance, such as in aircraft structures, such close correlation will provide a substantial reduction in weight.
 - c. Availability of testing techniques and criteria necessary to maintain consistent quality in the procurement of fasteners.
 - d. Reduction in the time and effort required for the development of procurement specifications for fasteners by having a series of standard tests available.
 - e. Elimination of duplication in the development of test methods and documents by individual fastener producers, Government contractors, and military activities.

1. COMPLETELY REVISED

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