

1980 LABOR TIME GUIDE FORWARD

INTRODUCTION

This Labor Time Guide is designed for more convenient and accurate use. The Guide is identical in page format to all other Car and Truck Labor Time Guides produced by General Motors Divisions. In addition to the uniform page layout, the Operation Description and Numbering System is now standard for all GM Car and Truck Divisions.

PAGE LAYOUT

To aid in the use of the Time Guide the page layout has been structured in reading sequence. Reading from left to right are the "Operation Description" and its qualifiers, followed by the "Operation Numbers" and any "Policy Codes" which affect these operations. On the right hand side of the page is an area designating the vehicles by series with their appropriate times.

OPERATION DESCRIPTION

MAJOR OPERATIONS

All operations having a labor operation number (A1234) are classified as Major Operations. A major operation time allowance is sufficient to do the work described as a single operation.

ADD CONDITIONS

Additional time allowances which may be required for performing a Major Operation or supplement a Major Operation are included in the "ADD" sections under vehicle designation. Each "add" is preceded by a letter designation which should be placed on the dealer repair order under the 5-Position Major Operation Number if the "ADD" is performed. These letters are not to appear on the Warranty Claim.

ACTION WORDS

Each labor operation description has been revised to clearly identify the repair that is allowable on that component. These notations, plus the description of same, are provided below:

REPLACE (as a single action word)

The "REPLACE" notation is used when the part or assembly is subject to replacement only. A part is required on the warranty claim. Other labor hours are not allowed without authorization.

R&R (as a single action word)

"R&R" notation indicates the part or assembly is repairable and can be removed, repaired, and reinstalled. All labor operations so noted are followed by "ADD" statements which cover all possible repair conditions. This

POLICY CODES

A column is provided for the use of policy codes. Each letter indicates a policy as it applies to an Operation Number. Below is a listing of the Policy Codes and Descriptions used in this publication.

A - Requires Zone Authorization

INDEXES

In order to provide easy location of Operations, two reference indexes are provided. First is an alphabetical index of operation descriptions followed by a numerical index listing all operation numbers (in an alphanumeric order) giving the operation description and page locations.

can be a labor only operation. Other labor hours are not allowed without authorization.

REPAIR

ALIGN (as single action word)

ADJUST

TIGHTEN

The above notations indicate the work (repair) to be performed. This can be a labor only operation. Other labor hours are not allowed without authorization.

REPAIR OR REPLACE

R&R OR REPLACE

The above notations indicate the part or assembly can be repaired, aligned or adjusted on the vehicle or removed, repaired, and/or reinstalled or replaced, depending on the extent of failure. This can be a labor only operation when no part or assembly is required. Other labor hours normally required to perform such repairs are allowed on the claim without approval. If there is an "ADD" statement to cover the repair, other labor hours are not allowed without authorization.

RECONDITION

When this term is used with a Major Operation, it means to remove an assembly from the vehicle, disassemble, clean and inspect all parts, rebuild the assembly with the same or new parts, reinstall and adjust. When this term is used in an ADD Operation, it does not include Remove and Reinstall but only that work necessary to recondition an assembly once it is removed from the vehicle.

INCLUDES

The Includes which follow some of the descriptions are provided to assist in knowing whether or not certain items

Medium Duty Truck Labor Time Guide

M Carnoy



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Table of Contents Medium Duty Truck Labor Time Guide

1. Understanding the eBook Medium Duty Truck Labor Time Guide
 - The Rise of Digital Reading Medium Duty Truck Labor Time Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Medium Duty Truck Labor Time Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Medium Duty Truck Labor Time Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Medium Duty Truck Labor Time Guide
 - Personalized Recommendations
 - Medium Duty Truck Labor Time Guide User Reviews and Ratings
 - Medium Duty Truck Labor Time Guide and Bestseller Lists
5. Accessing Medium Duty Truck Labor Time Guide Free and Paid eBooks
 - Medium Duty Truck Labor Time Guide Public Domain eBooks
 - Medium Duty Truck Labor Time Guide eBook Subscription Services
 - Medium Duty Truck Labor Time Guide Budget-Friendly Options
6. Navigating Medium Duty Truck Labor Time Guide eBook Formats

- ePub, PDF, MOBI, and More
- Medium Duty Truck Labor Time Guide Compatibility with Devices
- Medium Duty Truck Labor Time Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Medium Duty Truck Labor Time Guide
 - Highlighting and Note-Taking Medium Duty Truck Labor Time Guide
 - Interactive Elements Medium Duty Truck Labor Time Guide
- 8. Staying Engaged with Medium Duty Truck Labor Time Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Medium Duty Truck Labor Time Guide
- 9. Balancing eBooks and Physical Books Medium Duty Truck Labor Time Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Medium Duty Truck Labor Time Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Medium Duty Truck Labor Time Guide
 - Setting Reading Goals Medium Duty Truck Labor Time Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Medium Duty Truck Labor Time Guide
 - Fact-Checking eBook Content of Medium Duty Truck Labor Time Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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