

Reassembly

Reassembly is a reversal of the disassembly process, however, you will need to follow these steps **EXACTLY** as described in order for the pistol to function properly. Once you understand the relationship of the internal parts, it will only take a few seconds to reassemble your pistol.

Please be patient! Only a chosen few have successfully reassembled a Ruger Mark Series 22 pistol correctly on their first attempt.

CAUTION: Confirm that there are no cartridges (ammo) in the chamber, magazine, and magazine well.

REASSEMBLY

▶ **1. PLACE THE SAFETY** in the OFF / FIRE "F" position. Without having your finger on the TRIGGER, move the HAMMER to the cocked (flat and horizontal to the grip frame) position as shown.



If the HAMMER does not easily move to the horizontal position there are two possible problems. 1. The HAMMER STRUT (A) is caught behind the SEAR SPRING PIN (B) simply point the frame upward, let the hammer upwards enough to allow the strut to clear the Sear Spring Pin. (This does not apply to the 22/45 models). 2. The HAMMER could also be rotated too far forward. Insert an EMPTY magazine, pull the trigger.

Rotate the hammer rearward to the cocked position, and remove the magazine.



Confirm that the **LOADED CHAMBER INDICATOR** is properly installed in the **RECEIVER**.

▶ **2. THE BARREL / RECEIVER** mates with a lug on the grip frame. Slide the Barrel / Receiver on rearward until the bottom lip hangs over the rear end of the grip frame (about an 1/8").

You may need to place the muzzle down on a padded surface and gently tap down on the grip frame just under the receiver using a non-marring hammer.



Insert the **EMPTY** magazine and point the pistol upward and pull the Trigger to allow the Hammer to be placed in the cocked position. You may need to rotate the Hammer back down using a towel or your finger through the rear of the Receiver.

REMOVE THE MAGAZINE.

▶ **3. BOLT.** With the **RECOIL SPRING** UPWARD, slide the **BOLT** all of the way into the **RECEIVER**. You may need to lower the **BOLT STOP ASSEMBLY** (#31).

CAUTION: Confirm that the **FIRING PIN STOP** is in the **BOLT** (see circled area). If this is not present, upon firing, the firing pin will irreparably put a ding in the chamber and destroy your pistol.



▶ **4. UNCOCK THE HAMMER** by inserting an **EMPTY** Magazine and placing the muzzle end on a padded surface and pull the Trigger to allow the Hammer to move to its forward "fired" position.

Notice the gap behind the Hammer that allows room for the bent leg of the **Maintaining Holding Assembly** to fit inside the slot in the Bolt.

You may need to pull the bolt back a little and insert a small dowel into the slot in the rear of the frame to guide the Hammer to its forward most position.



N61jq Disassembly Guide

CL Gary

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