

Fig. 25—Exploded view of timing gears and associated parts used on Models L175, L225 and L225DT.

1. Snap ring
2. Injection pump drive
3. Gear
4. Seal
5. Sleeve
6. Bush
7. Cover
8. Gears
9. Gears
10. Shaft
11. Fork lever holder

12. Spring (start)
13. Fork lever
14. Fork lever
15. Governor plate
16. Bearing
17. Key
18. Injection pump cam
19. Bearing
20. Snap ring
21. Shaft
22. Bushing

23. Idler gear
24. Bushing
25. Washer
26. Lock plate
27. Idler gear shaft
28. Seal
29. Sleeve
30. "O" ring
31. Deflector
32. Washer
33. Crankshaft gear

34. Crankshaft gear
35. Washer plate
36. Thrust plate
37. Camshaft
38. Nut
39. Washer
40. Oil pump gear
41. Oil pump assembly
42. Gasket

Crankshaft and camshaft front oil seals can be renewed at this time. Camshaft oil seal seats against a snap ring in cover bore and is installed with sealing lip to rear. Crankshaft seal bore is not shouldered, install seal with lip to rear, front edge flush with front of cover bore. Two "O" rings are installed in timing cover flange in passages leading to filter housing, make sure "O" rings are in position and in good condition, and install cover using a new gasket.

On Model L260, disconnect generator wiring and remove generator. Drain hydraulic system and remove hydraulic pump and lines. Disconnect tachometer drive cable and remove drive housing, then unbolt and remove timing gear cover.

Install crankshaft front oil seal with lip to rear, front edge flush with front of cover bore. Install cover by reversing removal procedure.

TIMING GEARS

Models L175-L225-L225DT

23. Refer to Fig. 25 for an exploded view of timing gears and associated

parts. Normal backlash between any two gears in timing gear train is 0.04-0.12 mm (0.0015-0.0045 inch), with a suggested wear limit of 0.3 mm (0.012 inch).

Crankshaft gear (38) is a light press fit on shaft and must be removed before crankshaft or main bearings can be serviced. To install gear, heat gear in oil, water or an oven to a temperature of 175°-200°F and install immediately, making sure marked tooth is forward.

Camshaft gear (35) is a light press fit on shaft. Gear and shaft should be removed from cylinder block as a unit as outlined in CAMSHAFT paragraph.

Injection pump gear (2) is a light press fit on injection pump camshaft and is retained by a snap ring. Gear contains injection pump governor flyball components and service procedures are outlined in DIESEL FUEL SYSTEM section.

Idler gear (23) should have a diametral clearance of 0.02-0.05 mm (0.001-0.002 inch) on idler shaft, and an end clearance of 0.2-0.5 mm (0.008-0.020 inch).

Oil pump drive gear (42) is keyed to drive shaft and retained by a shaft nut.

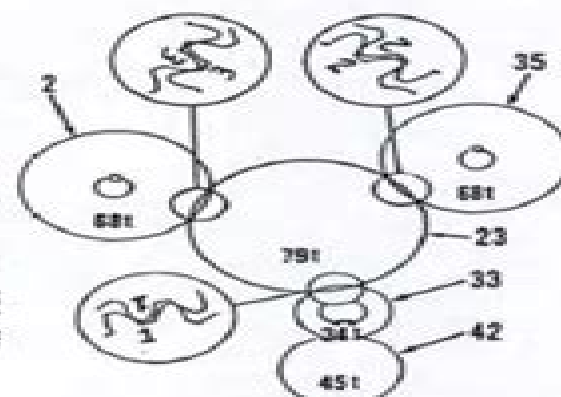


Fig. 26—Schematic view of timing gears on Models L175, L225 and L225DT showing timing marks. Refer to legend in Fig. 25 for identification of gears.

Oil pump drive gear is a part of timing gear train but timing is not required. Time gears as shown in Fig. 26 when tractor is reassembled.

Model L210

24. Refer to Fig. 27 for an exploded view of timing gears and associated parts. Normal backlash between crankshaft gear and camshaft gear is 0.07-0.15 mm (0.003-0.006 inch).

Crankshaft gear (4) is a light thumb-push fit on shaft. Gear hub is machined and drilled to direct pressurized engine oil to drilled crankshaft for connecting rod, cylinder and piston lubrication, as shown in Fig. 29.

Camshaft gear (14—Fig. 27) is a light press fit on shaft and straddle-mounted ball bearings carry camshaft gear load. Camshaft gear also carries governor weights and drives hydraulic system pump through a coupling machined into camshaft gear hub.

Oil pump drive gear (10) is a part of timing gear train but is not timed. Oil pump drive shaft serves as drive member for tachometer drive unit. Oil pump drive gear is keyed to shaft and retained by a shaft nut.

Refer to appropriate service sections for overhaul data of governor unit, oil system and checking of lubricant pressure. When installing gears, make sure "O" marks on camshaft and crankshaft gears are aligned as shown in inset, Fig. 27.

Model L260

25. Refer to Fig. 28 for an exploded view of timing gear train. Normal backlash between any two gears in timing gear train is 0.05-0.11 mm (0.002-0.0043 inch), which a suggested wear limit of 0.3 mm (0.012 inch).

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