

## Crankshaft

crankshaft

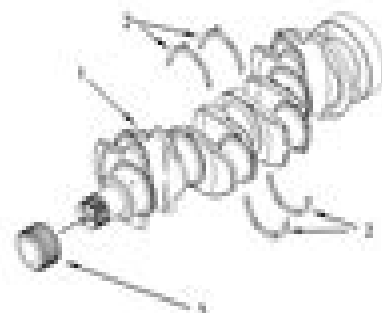


Illustration 47 g100000

Typical example

- (1) Crankshaft gear
- (2) Crankshaft
- (3) Crankshaft thrust washers

Maximum permissible temperature of the gear for installation on the crankshaft ..... 140 °C (284 °F)

The end play of a new crankshaft ... 0.10 to 0.38 mm (0.004 to 0.015 inch)

Standard thickness of thrust washer ... 2.25 to 2.31 mm (0.088 to 0.091 inch)

Overide thickness of thrust washer ... 2.45 to 2.50 mm (0.096 to 0.098 inch)

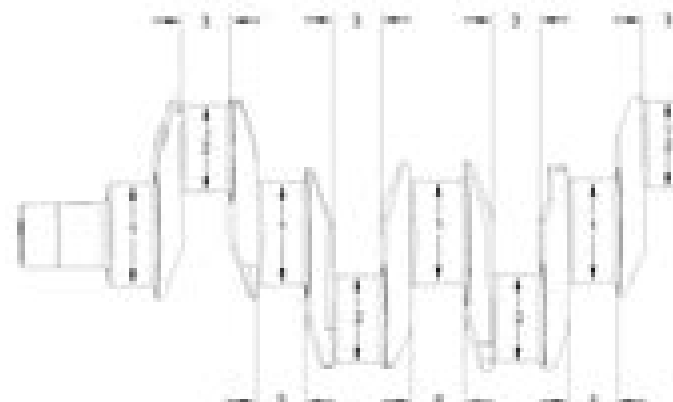


Illustration 48  
Typical example

Table 1

The Underpin Diameter of the Crankshaft Journals			
NUMBER	5.25 mm (0.209 inch)	5.51 mm (0.220 inch)	5.75 mm (0.227 inch)
1	71.628 to 71.629 mm (2.8202 to 2.8204 inch)	71.672 to 71.674 mm (2.8212 to 2.8214 inch)	71.471 to 71.472 mm (2.8138 to 2.8140 inch)
2	62.206 to 62.216 mm (2.4492 to 2.4494 inch)	62.162 to 62.162 mm (2.4474 to 2.4474 inch)	62.129 to 62.130 mm (2.4460 to 2.4461 inch)
3	40.501 mm (1.5945 inch) maximum	Not applicable	Not applicable
4	38.47 mm (1.5146 inch) maximum	Not applicable	Not applicable
5	38.47 mm (1.5146 inch) maximum	Not applicable	Not applicable
6	44.88 mm (1.7691 inch) maximum	Not applicable	Not applicable
7	Do not machine this diameter	Do not machine this diameter	Do not machine this diameter

Item (6) in table 1 can be repaired with a crankshaft wear sleeve. Refer to Clearance and Assembly, "Crankshaft Wear Sleeve (Rear) - Remove and Install" for more information.

Table 2

Minimum Width of machined No. 7	
mm	1, 2, 3, 4 and 5
18.51 mm (0.729 inch)	18.51 mm (0.729 inch)

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**General Motors Corporation. Cleveland  
Diesel Engine Division**



**Manual Perkins Model 1104c 44ta:**

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