

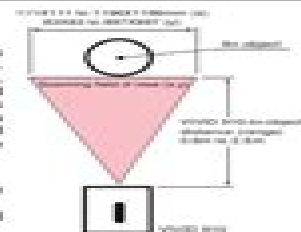
Theory of Operation

Basic Principle

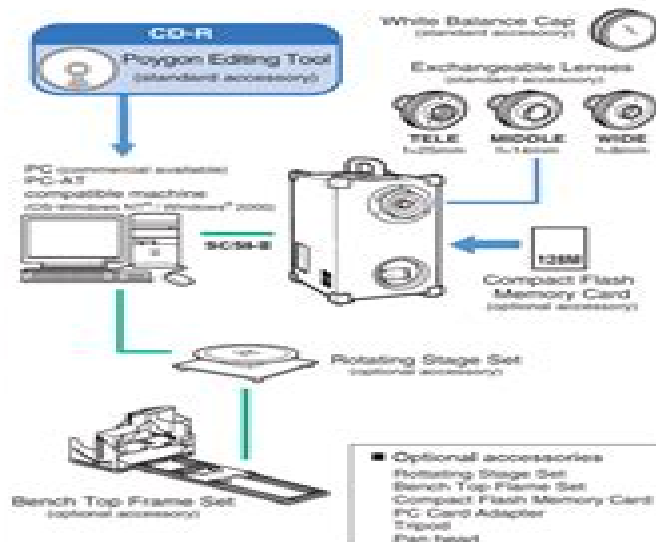
The VIVID 910 uses LASER triangulation. The object is scanned by a plane of laser light coming from the Vivid's source aperture. The plane of light is swept across the field of view by a mirror, rotated by a precise galvanometer. This LASER light is reflected from the surface of the scanned object. Each scan line is observed by a single frame, captured by the CCD camera. The contour of the surface is derived from the image of each reflected scan line. The entire area is captured in 2.5 seconds (0.5 seconds in FAST mode), and the surface shape is converted to a lattice of over 300,000 vertices (connected points). VIVID gives you more than a point cloud; a polygonal-mesh is created with all connectivity information retained, thereby eliminating geometric ambiguities and improving detail capture. A brilliant (24-bit) color image is captured at the same time by the same CCD. Unlike other scanners, the VIVID has no parallax error, its "spot-on".

High Accuracy Measurement

A high-accuracy scanner and a high-accuracy Calibration facility unit to be used for calculation of 3-D data have been developed for the VIVID 910. The 3-D reference chart traceable to the national standards has also been established to utilize the technology and algorithm that enable higher accuracy measurement.



System Block Diagram



Specifications

Type	Non-contact 3D objective VIVID 910
Measuring method	Triangulation light block method
Auto Focus method	Image capture AF (contrast method, active AF)
Light-Reflecting Lens (Exchangable)	TELE: Focal distance 1200mm MIDDLE: Focal distance 1400mm WIDE: Focal distance 1600mm
Scan Range (Depth x Field)	0.5 to 2.5m (2m for WIDE)
Spot Size (mm)	0.5 to 1.5mm
Laser class	Class 2 (IEC 60825-1), "Eye safe", Class 1 (FOU)
Laser Scan Method	Galvanometer-driven rotating mirror
X Direction Input Range (Values with the distance)	111 to 400mm (TELE), 144 to 400mm (MIDDLE), 200 to 400mm (WIDE)
Y Direction Input Range (Values with the distance)	80 to 340mm (TELE), 144 to 400mm (MIDDLE), 200 to 400mm (WIDE)
Z Direction Input Range (Values with the distance)	40 to 500mm (TELE), 70 to 600mm (MIDDLE), 140 to 700mm (WIDE)
Precision (Z-Top)	± 0.005mm (Standard, FINE mode, Mirror's standard)
Accuracy	TELE X: ± 0.05mm, Y: ± 0.10mm, Z: ± 0.10mm to the Z reference plane/Conditions: 100, 0.1 FINE mode, Mirror's standard
Input Time	0.1 sec (FAST mode), 0.5 sec (FINE mode), 0.5 sec (FOU mode)
Transfer Time (Data Complete)	Approx. 1 sec (FAST mode), 1.5 sec (FINE mode)
Ambient Lighting Condition	Office Environment, 500 lx or less
Imaging Element	512 pixels, 1/2-inch frame transfer CCD (340,000 pixels)
Number of Output Pixels	Color data: 3-D data is output only. Max. 100,000 pixels (3-D data) / 1,000,000 pixels (FINE mode) / 1,000,000 pixels (FOU mode)
Output Format	3-D data: - Area Mode limit: 8 (256, 512, 1024, 2048, 4096, 8192, 16384, 32768, 65536, 131072, 262144, 524288, 1048576, 2097152, 4194304, 8388608, 16777216, 33554432, 67108864, 134217728, 268435456, 536870912, 1073741824, 2147483648, 4294967296, 8589934592, 17179869184, 34359738368, 68719476736, 137438953472, 274877906944, 549755813888, 1099511627776, 2199023255552, 4398046511104, 8796093022208, 17592186044416, 35184372088832, 70368744177664, 140737488355328, 281474976710656, 562949953421312, 1125899906842624, 2251799813685248, 4503599627370496, 9007199254740992, 18014398509481984, 36028797018963968, 72057594037927936, 144115188075855872, 288230376151711744, 576460752303423488, 1152921504606846976, 2305843009213693952, 4611686018427387904, 9223372036854775808, 18446744073709551616, 36893488147419103232, 73786976294838206464, 147573952589676412928, 295147905179352825856, 590295810358705651712, 1180591620717411303424, 2361183241434822606848, 4722366482869645213696, 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CH Cherryholmes



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