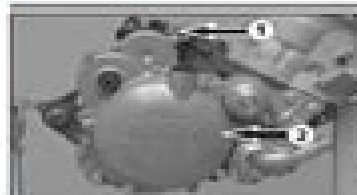




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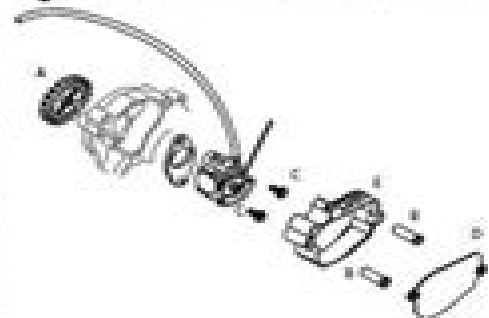
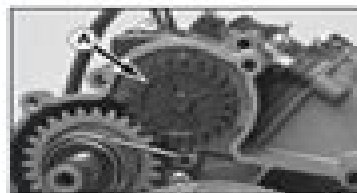


## REPAIR MANUAL ENGINE



Oil pump housing, intake flange and oil pump (separate lubrication)

- When dismantling the clutch cover 1 additionally remove the bolt 2



- Pull the oil pump wheel 1 off the oil pump



- Remove the cover 1 from the oil pump housing
- Remove the 4 bolts 2 of the intake flange and then, move the intake flange upwards as shown
- Push the 2 thrust bearings 3 out of the housing

NOTE: The bolt 4 at the intake flange can be unscrewed completely only as soon as the oil pump housing 5 has been dismantled



- Push the oil pump housing off the engine case and bring it always into position
- Remove the 2 bolts 1 and withdraw oil pump together with gasket from the engine case
- Remove the bolt 2 at the intake flange, and dismantle intake flange together with inlet valve housing



### Removing clutch and primary drive

- Loosen the 3 bolts 1 in diagonal order so as to prevent jamming of the shaft due when the springs relax
- Remove bolts, spring, nut, and springs
- Take the pressure cap and the disc package out of the water clutch hub
- Push the thrust bearings out of the main shaft



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# Ktm 125 Service Manual

**Instrument Society of America**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Instrument Society of America text.

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