

3. MAINTENANCE STANDARDS

Unit: mm (in)

Part	Item		Standard	Service Limit
Engine	Idle Speed		3,100 ± 200 rpm	————
	Cylinder Compression		0.90 – 1.10 Mpa (9.2 – 11.2 kgf/cm ² , 131 – 159 psi) at 2,000 rpm	————
Cylinder	Sleeve I.D.		35.000 – 35.015 (1.378 – 1.379)	35.100 (1.3819)
Piston	Skirt O.D.		34.970 – 34.990 (1.377 – 1.378)	34.900 (1.3740)
	Piston-to-cylinder clearance		0.010 – 0.045 (0.0004 – 0.0018)	0.120 (0.0047)
Piston pin	Piston pin bore I.D.		8.010 – 8.026 (0.3154 – 0.3160)	8.080 (0.3173)
	Pin O.D.		7.994 – 8.000 (0.3147 – 0.3150)	7.950 (0.3130)
	Piston-pin-to-piston bore clearance		0.010 – 0.032 (0.0004 – 0.0013)	0.070 (0.0028)
Piston rings	Ring width	Top/second	0.970 – 0.990 (0.0382 – 0.0390)	0.920 (0.0362)
	Side clearance	Top/second	0.015 – 0.056 (0.0006 – 0.0022)	0.120 (0.0047)
	Ring end gap	Top/second	0.10 – 0.25 (0.004 – 0.010)	0.60 (0.024)
Connecting rod	Small end I.D.		7.978 – 7.989 (0.3141 – 0.3145)	————
Valve	Valve clearance	IN	0.08 ± 0.02	————
		EX	0.11 ± 0.02	————
	Stem O.D.	IN	3.470 – 3.485 (0.1366 – 0.1372)	3.460 (0.1339)
		EX	3.435 – 3.450 (0.1352 – 0.1358)	3.380 (0.1331)
	Guide I.D.		3.500 – 3.518 (0.1378 – 0.1385)	3.560 (0.1402)
	Stem-to-guide clearance	IN	0.015 – 0.048 (0.0006 – 0.0019)	0.098 (0.0039)
		EX	0.050 – 0.083 (0.0020 – 0.0033)	0.120 (0.0047)
	Valve spring free length		20.66 (0.8134)	20.60 (0.7874)
Cam pulley	Cam height		22.097 (0.8700)	21.797 (0.8581)
	Cam pulley I.D.		4.030 – 4.050 (0.1583 – 0.1595)	4.100 (0.1614)
	Cam pulley shaft O.D.		3.990 – 4.000 (0.1571 – 0.1575)	3.950 (0.1555)
Cylinder block	Block I.D. (Cam pulley bearing)		4.000 – 4.018 (0.1575 – 0.1582)	4.050 (0.1594)
Carburetor	Main jet		# 34	————
Spark plug	Gap		0.6 – 0.7 (0.024 – 0.028)	————
Ignition coil	Resistance	Primary coil	0.75 – 0.92 Ω	————
		Secondary coil	6.1 – 9.3 kΩ	————
	Air gap (at flywheel)		0.3 – 0.5 (0.012 – 0.020)	————
Clutch	Lining thickness		2.0 (0.08)	1.0 (0.04)

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Table of Contents Mazda 6 Full Service Repair Manual 2002 Onwards

1. Understanding the eBook Mazda 6 Full Service Repair Manual 2002 Onwards
 - The Rise of Digital Reading Mazda 6 Full Service Repair Manual 2002 Onwards
 - Advantages of eBooks Over Traditional Books
2. Identifying Mazda 6 Full Service Repair Manual 2002 Onwards
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mazda 6 Full Service Repair Manual 2002 Onwards
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mazda 6 Full Service Repair Manual 2002 Onwards
 - Personalized Recommendations
 - Mazda 6 Full Service Repair Manual 2002 Onwards User Reviews and Ratings
 - Mazda 6 Full Service Repair Manual 2002 Onwards and Bestseller Lists

5. Accessing Mazda 6 Full Service Repair Manual 2002 Onwards Free and Paid eBooks
 - Mazda 6 Full Service Repair Manual 2002 Onwards Public Domain eBooks
 - Mazda 6 Full Service Repair Manual 2002 Onwards eBook Subscription Services
 - Mazda 6 Full Service Repair Manual 2002 Onwards Budget-Friendly Options
6. Navigating Mazda 6 Full Service Repair Manual 2002 Onwards eBook Formats
 - ePub, PDF, MOBI, and More
 - Mazda 6 Full Service Repair Manual 2002 Onwards Compatibility with Devices
 - Mazda 6 Full Service Repair Manual 2002 Onwards Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mazda 6 Full Service Repair Manual 2002 Onwards
 - Highlighting and Note-Taking Mazda 6 Full Service Repair Manual 2002 Onwards
 - Interactive Elements Mazda 6 Full Service Repair Manual 2002 Onwards
8. Staying Engaged with Mazda 6 Full Service Repair Manual 2002 Onwards
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mazda 6 Full Service Repair Manual 2002 Onwards
9. Balancing eBooks and Physical Books Mazda 6 Full Service Repair Manual 2002 Onwards
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mazda 6 Full Service Repair Manual 2002 Onwards
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mazda 6 Full Service Repair Manual 2002 Onwards
 - Setting Reading Goals Mazda 6 Full Service Repair Manual 2002 Onwards
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mazda 6 Full Service Repair Manual 2002 Onwards
 - Fact-Checking eBook Content of Mazda 6 Full Service Repair Manual 2002 Onwards
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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