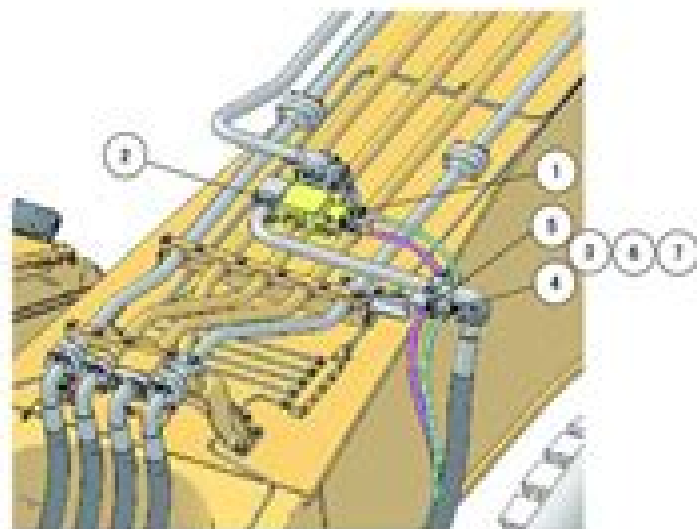


# Installation of Quick Return Hose



(1) Connect quick return hoses (1) and (2).

(2) Insert hose clamps (3), (4) and (5) with bolt (6) and washer (7).

- Air bleeding should be made for arm cylinder only.

No.	Item	Unit	Qty	Remarks
1	Quick return hose	m		
2	Hose clamp	pc		
3	Hose clamp	pc		
4	Hose clamp	pc		
5	Hose clamp	pc		
6	Bolt	pc		
7	Washer	pc		

Precautions	Necessary tools		Necessary equipment	
• When dropping each hose, be sure externally that it will not enter the drum.	Name	Qty	Name	Qty
	Auto LPT Impact	1		
	W18 Socket	1		
	W17 Socket	1		
	U180 Extension	1		

# Installation of Boom Cylinder

(1) Remove the stopper fixed to the boom and the boom cylinder top pin (7).

Boom cylinder top pin 10kg

(2) Start the engine and idle it at a low speed.

(3) Lift the cylinder (2), extend the rod slowly and fit it to the pin hole.

- Before aligning the pin holes, bleed air from the cylinder.

Boom cylinder 170 kg ± 2

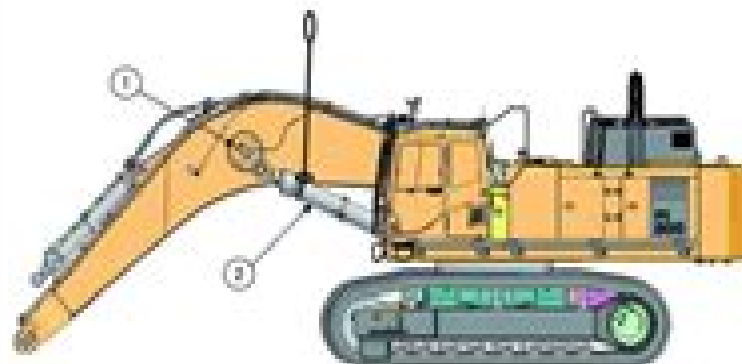
(4) Insert the cylinder top pin in the pin hole.

Pin hole of pin hole 1.0mm gap

(5) Fit the cylinder top pin to both the left and right cylinders in the same way.

(6) Fit the stopper to the boom.

Tightening torque of the plate fixing bolt 245 ± 100 Nm (25 ± 10 ft-lb)



Precautions	Necessary tools		Necessary equipment	
• Extend the cylinder slowly, but operate it quickly, not being 4 to 10 seconds and, bleed air patterns inside the cylinder in the first time, the cylinder may not move for 10 seconds or more, but do not bring the boom to the full stroke point.	name	Qty	name	Qty
	50 mm wide, 3000 mm Synthetic floor sling	2	25-ton crane	1
	KACUP impact wrench	1		
	SD4 socket	1		
	Large Hammer	1		

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**R Sanford**



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