



Kone Crane Reach Stacker Technical Manual

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mill produced width shall not exceed twice the tabular tolerance source asme sa480 specification for general requirements
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structural shapes the quality requirements and the type of mill conditioning permitted astm a500 and a53 have sim

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web table 3 tolerance over width and length for sheared edges nominal length l mm tolerances on the width lower upper l

4000 0 20 4000 1 6000 0 30 6000 1 8000 0 40 8000 1 10000 0 50 10000 1 15000 0 75 4 flatness flatness is measured as the maximum deviation from a horizontal flat surface

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web apr 27 2010 api 650 does refer to a6 for tolerances within a plate see section 7 5 2 the out of plumbness in one shell course shall not exceed the permissible variations for flatness and waviness as specified in astm a 6m a 6 astm a 20m a 20 or astm a 480m a 480 whichever is applicable that is pretty clear

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