Repair Code	Description	Bonneville/T100	America,S'master
CRANKSHAR	-т		
1110.01.01	Crankshaft - renew	09.45	09.95
1110.20.02	Main bearings - set - renew		09.95
1110.21.03	Connecting rod bearings - set - renew	07.25	07.75
PISTONS & C	CONNECTING RODS/LINERS		
1112.01.01	Piston - single - renew	03.25	03.25
1112.01.02	Pistons - engine set - renew	03.30	03.30
1112.02.03	Piston ring set - single - renew	03.20	03.20
1112.02.04	Piston rings - engine set - renew		03.25
1112.20.05	Connecting rod - single - renew	08.80	08.80
1112.20.06	Connecting rods - engine set - renew .	09.00	09.00
1112.30.08	Cylinder liners/barrels - engine set - re	new 03.90	03.90
VALVES (operations inclu	ide adjustment of valve clearances where i	necessary)	
1113.01.01	Inlet valve - single - renew	03.20	03.30
1113.01.02	Inlet valve - extra each - renew	00.20	00.20
1113.02.03	Exhaust valve - single - renew	03.20	03.30
1113.02.04	Exhaust valve - extra each - renew		00.20
1113.30.05	Valve stem seals - engine set - renew	03.60	03.70
CAMSHAFT (operations inclu	& DRIVE ide adjustment of valve clearances where i	necessary)	
1114.01.01	Camshaft - inlet - renew	01.00	01.00
1114.02.02	Camshaft - exhaust - renew	01.00	01.00
1114.22.03	Cam chain - renew	09.45	09.95
1114.30.04	Camchain tensioner - renew	00.80	00.90
1114.31.05	Camchain tensioner blade - renew	01.40	01.50
1114.32.06	Camchain rubbing blade - renew	01.40	01.50
1114.34.07	Gasket, camchain tensioner - renew	00.80	00.90
1114.40.08	Tappet bucket - single - renew	01.15	01.25
1114.41.09	Valve clearances - engine set - adjust	01.00	01.10

# **Motorcycle Repair Time Guide**

**Jicheng Xie** 

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