



Fig. 6G-Transmission Exploded View

- | | | | |
|---|------------------------------|---|--|
| 1. Bearing Retainer | 18. Countergear | 35. Synchronizer Keys | 50. Gasket |
| 2. Bolt and Lock Washer | 19. Countershaft | 36. 1st and Reverse Synchronizer Hub Assembly | 51. 2nd and 3rd Shifter Fork |
| 3. Gasket | 20. Woodruff Key | 37. Snap Ring | 52. 1st and Reverse Shifter Fork |
| 4. Oil Seal | 21. Bolt (Extension-to-Case) | 38. 1st and Reverse Synchronizer Collar | 53. 2-3 Shifter Shaft Assembly |
| 5. Snap Ring (Bearing-to-Main Drive Gear) | 22. Reverse Gear | 39. Main Drive Gear | 54. 1st and Reverse Shifter Shaft Assembly |
| 6. Main Drive Gear Bearing | 23. Thrust Washer | 40. Pilot Bearings | 55. Spring |
| 7. Snap Ring Bearing | 24. Rear Bearing | 41. 3rd Speed Blocker Ring | 56. O-Ring Seal |
| 8. Oil Slinger | 25. Snap Ring | 42. 2nd and 3rd Synchronizer Collar | 57. 1st and Reverse Detent Cam |
| 9. Case | 26. Speedometer Drive Gear | 43. Snap Ring | 58. 2nd and 3rd Detent Cam |
| 10. Gasket | 27. Retainer Clip | 44. Synchronizer Key Spring | 59. Side Cover |
| 11. Snap Ring (Rear Bearing-to-Extension) | 28. Reverse Idler Gear | 45. Synchronizer Keys | 60. Bolt and Lock Washer |
| 12. Extension | 29. Reverse Idler Bushing | 46. 2nd and 3rd Synchronizer Hub | 61. TCS Switch and Gasket |
| 13. Extension Bushing | 30. Reverse Idler Shaft | 47. 2nd Speed Blocker Ring | 62. Lip Seal |
| 14. Oil Seal | 31. Woodruff Key | 48. 2nd Speed Gear | |
| 15. Thrust Washer | 32. 1st Speed Gear | 49. Mainshaft | |
| 16. Bearing Washer | 33. 1st Speed Blocker Ring | | |
| 17. Needle Bearings | 34. Synchronizer Key Spring | | |

Muncie 318 Service Manual

BM King



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