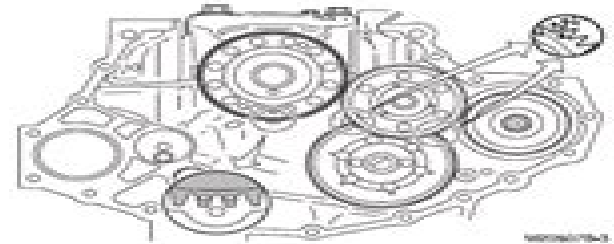
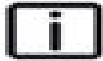


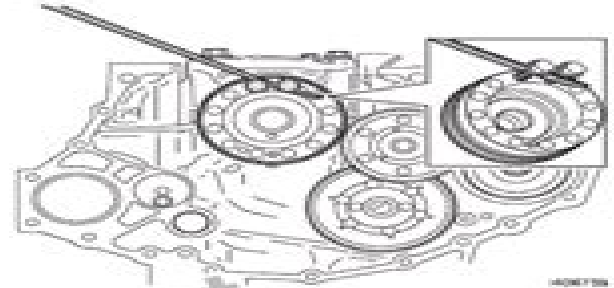
The timing from the idler gear is not relevant.



2. Screw two flywheel attachment bolts in the crankshaft as shown and use a lever to rotate the crankshaft.



- Make sure that the two bolts are installed opposite from the dowel pin as shown.
- This is the only correct removal orientation for the crankshaft.

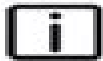


3. Rotate the crankshaft counterclockwise 45° as shown.

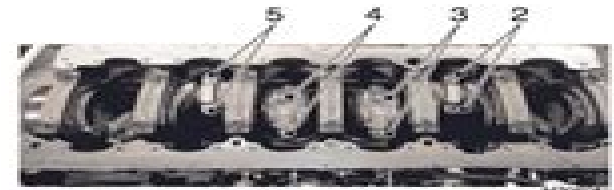
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4. Loosen connecting rods 2, 3, 4, and 5.



- Ask a second person to guide the pistons downward when loosening the bolts.
- To prevent damage, never place the bearing cap on its mating surface.



5. Rotate the crankshaft clockwise to 30° as shown.

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John Harold Haynes,Larry Warren



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