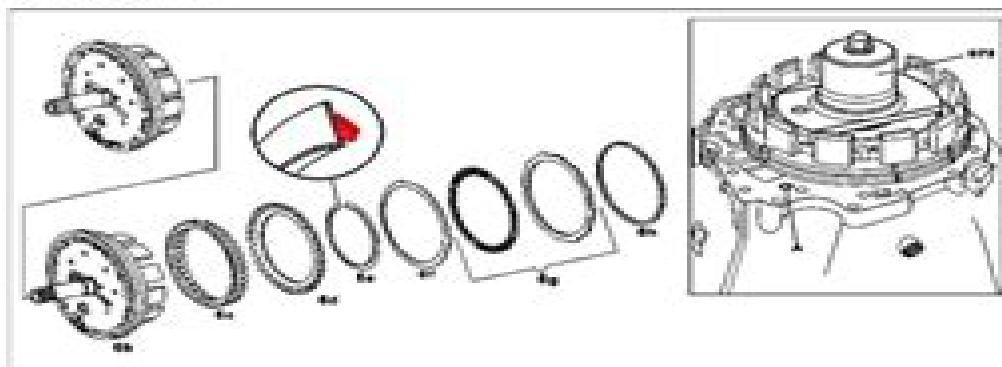




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AR27 50-P-0270A Dismantling and assembling multi-disk brake B1
TRANSMISSION T22-6 12.1.06

- (a) External plate carrier/multi-disk brake B1
(b) Pinion
(c) Spring washer (back pressure/pinion)
(d) Snap ring
(e) Spring washer/multi-disk pack

- (a) Multi-disk pack
(b) Snap ring
(c) Assembly device

- A Oil pressure supply multi-disk brake B1

Modification notes

Oil 500	Pinion carrier bolt for sealing compression	Transmission T22-6 up to 02.06.02 refers to page 50	AR27 50-P-0270A-001 AR27 50-P-0270A-002
Oil 502	Multi-disk for B1, B1 and A1 changed		

Ref.	Description	Remarks	Notes
1	Remove snap ring (b).		
2	Remove multi-disk pack (a) and spring washer (c) from external plate carrier.	Check multi-disk for scratch marks and wear.	
3	Place assembly device (c) on spring washer (d) and tension until the snap ring (b) is engaged.	Assembly device	W203 50-P-0270A
4	Remove snap ring (b).		
5	Remove pinion (d) from the external plate carrier by carefully sliding compressed air into the borehole.		
6	Assemble		
7	Insert pinion (d) in external plate carrier.	Insert pinion (d) in external plate carrier. Replace if necessary.	
8	Insert spring washer (c).	Press in the pinion with the assistance of the spring washer (c) and the assembly device (c).	
9	Place assembly device (c) on spring washer (d) and tension until the groove of the snap ring is engaged.	Insert spring washer with the assistance of the assembly device.	W203 50-P-0270A
10	Insert snap ring (b).	The outer edge of the snap ring must point towards the multi-disk pack. After installing, check snap ring for correct seat.	
11	Insert spring washer (c) and multi-disk pack (a) in the external plate carrier and measure.	Observe outer multi-disk sequence marking and measuring multi-disk pack B1. Measurement code T22-6 up to 01.06.02.	AR27 50-P-0270A-001 AR27 50-P-0270A-002
12	Pressing rod		

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Daimler-Benz Aktiengesellschaft

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the Daimler-Benz Aktiengesellschaft text.

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