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AR25.19-W-0101HA
Remove/install clutch position sensor
24.2.18

MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- GSM Clutch travel sensor



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STP NO	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (GSM)		
2	Turn clutch position sensor (GSM) and the bolt (7) out. AR25.19-W-0101HA		
3	Remove bolt (7) and remove flanking plate (6)	[A] Installation: Insert bolt (7) with installation adhesive. Bolt: Bolt, clutch position sensor to clutch booster. Clutch wiring adhesive, Lubrite 271.	75A25.19-W-1008-010 75W25.19-W-1008-020
4	Remove clutch position sensor (GSM) with intermediate flange (4)	[A] Installation: Replace sealing ring (3) and grease lightly.	
5	Remove clutch position sensor (GSM) from intermediate flange (4)	[A] Installation: Replace sealing ring (3) and grease lightly.	
6	Install in the correct order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in teach-in process	[A] The process is completely menu assisted under: <ul style="list-style-type: none"> • "CPC - Drive control (ADD)" • "Inclination" • "Touch-in process" • "Touch-in clutch" 	
9	End actiVEM and disconnect diagnostic system		

GSM Clutch position sensor

Mercedes Service Manual

M Woodhall



Mercedes Service Manual:

Mercedes Benz C-Class Petrol and Diesel Service and Repair Manual Pete Gill,2009-01-01 Mercedes Benz C Class W203 models with in line petrol and diesel engines C160 C180 C200 C220 C230 C270 Saloon Estate Coupe W203 series inc Kompressor models and special limited editions Petrol 1 8 litre 1796cc 2 0 litre 1998cc 2 3 litre 2295cc Turbo Diesel 2 2 litre 2148cc 2 7 litre 2685cc *Mercedes-Benz 250 and 280 Owner's Workshop Manual* John Harold Haynes,P. G. Strasman,2013-02 A maintenance repair manual for the DIY mechanic **Mercedes-Benz 190, 190E & 190D** Steve Rendle,2004 Mercedes-Benz C-Class A. K. Legg,Robert Jex,2000 C180 C200 C220 C230 C250 Saloon Estate C Class Does NOT cover supercharged Kompressor or 6 cyl petrol C200 or CDI 220 Diesel or AMG versions Does NOT cover new C Class range introduced September 2000 Petrol 1 8 litre 1797 1799cc 2 0 litre 1998cc 2 2 litre 2199cc 2 3 litre 2295cc 4 cyl Diesel turbo Diesel 2 2 litre 2155cc 2 5 litre 2497cc **Service Manual, Engine 601** ,1985 *Mercedes-Benz 220/8 1968-1972 Owners Workshop Manual* Autobooks,2009-01-01 As a service to the classic car enthusiast VelocePress in close cooperation with Brooklands Books Ltd has brought this and other repair manuals previously published as part of the Autobook Autopress Owners Workshop Manual Series back into print This series of manuals is an invaluable resource for the classic car enthusiast and a must have for owners interested in performing their own maintenance These manuals include detailed repair service data and comprehensive step by step instructions and illustrations on dismantling overhauling and re assembly Typically they contain individual chapters that deal with the following items Engine Carburetor Fuel System Ignition System Cooling System Clutch Transmission Drive Shaft Rear Axle Rear Suspension Front Suspension Hubs Steering Gear Braking System Electrical Equipment and Bodywork There are many time saving hints and tips included and there is an easy to follow fault diagnosis at the end of each chapter All of the manuals in this series include a detailed index and feature an oil resistant laminated cover *Mercedes-Benz 230 1963-1968 Autobook* Veloce Press,2001-11-01 VelocePress in close cooperation with Brooklands Books Ltd has brought this and other repair manuals previously published as part of the Autobooks Owners Workshop Manual Series back into print The series is an invaluable resource for the classic car enthusiast and a must have for owners interested in performing their own maintenance **Mercedes-Benz 280, 1968-72 Autobook** Kenneth Ball,1972 **Mercedes-Benz Owners Workshop Manual** A. K. Legg,2014 Models covered UK 250 and 250 long wheelbase Saloons 2525 cc 250 T Estate 2525 cc 280 and 280 E Saloons 2746 cc 280 TE Estate 2746 cc 280 C and 280 CE Coupes 2746 cc **Mercedes Benz 123 Series Service and Repair Manual** Larry Warren,John Harold Haynes,2014-04 This is a maintenance and repair manual for the DIY mechanic It covers the Mercedes Benz 123 series **Mercedes-Benz Workshop Manual** ,1986 *Mercedes-Benz 124 Series ('85 to '93) Service and Repair Manual* Spencer J. Drayton,Mark Coombs,Steve Rendle,1996 200 230 250 260 280 300 320 Saloon Estate Coupe 124 Series with rear wheel drive Does NOT cover Convertible Limousine 4x4 or E Class range introduced August 1993 Petrol 2 0 litre 1996cc 2 3 litre 2298cc 2 6 litre

2597cc 2 8 litre 2799cc 3 0 litre 2962cc 3 2 litre 3199cc Does NOT cover 4 cyl 16 valve or V8 petrol engines Diesel turbo
 Diesel 2 0 litre 1997cc 2 5 litre 2497cc 3 0 litre 2996cc *Service Manual, Chassis and Body, Series 126* ,1984 **Service**
Manual, Models 180 to 220 SE ,19?? **Mercedes W123 Owners Workshop Manual 1976-1986** Bentley
 Publishers,1998-01-01 This Mercedes Benz W123 service manual contains technical data maintenance procedures and
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