

SUZUKI DT8C, DT8C SAIL, DT9.9C and DT9.9C SAIL

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	
Hp/rpm	8/4700-5700 (6.0 kW) 9.9/5300-5700 (7.4 kW)
Bore	54.0 mm (2.13 in.)
Stroke	45.0 mm (1.81 in.)
Number of Cylinders	2
Displacement	211 cc (12.9 cu. in.)
Spark Plug	NGK B6HS-10
Electrode Gap	0.9-1.0 mm (0.035-0.039 in.)
Ignition Type	CDI
Ignition Timing	11° ATDC at 600 rpm (1)
Maximum Timing Advance	28° BTDC at 2000 rpm
Carburetor Make	Mikuni B24
Compression Ratio	7.2:1
Idle Speed (in gear)	600-650 rpm
Fuel Oil Ratio	See Text

(1)—On 1988 DT9.9C models, ignition timing is 12 degrees ATDC at 600 rpm.

SIZES—CLEARANCES

Piston Ring End Gap	0.15-0.30 mm (0.006-0.012 in.)
Wear Limit	0.8 mm (0.030 in.)
Piston-to-Cylinder Clearance	0.052-0.067 mm (0.0020-0.0026 in.)

SIZES—CLEARANCES CONT.

Wear Limit	0.147 mm (0.0058 in.)
Piston Pin Diameter	11.985-12.000 mm (0.4722-0.4724 in.)
Wear Limit	11.980 mm (0.4716 in.)
Cylinder Bore Diameter	54.000-54.015 mm (2.1260-2.1266 in.)
Piston Diameter	53.940-53.955 mm (2.1236-2.1242 in.)
Allowable Crankshaft Runout	0.05 mm (0.002 in.)
Allowable Connecting Rod Small End Side Shaker	4.0 mm (0.157 in.)

TIGHTENING TORQUES

Crankcase Screws	20-26 N·m (15-19 ft.-lbs.)
Cylinder Head Screws	21-25 N·m (15-18 ft.-lbs.)
Flywheel Nut	80-90 N·m (59-66 ft.-lbs.)
Standard Screws:	
5 mm	2-4 N·m (18-35 in.-lbs.)
6 mm	4-7 N·m (33-62 in.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. All models are equipped with automatic oil injection. The recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W oil. Recommended fuel is unleaded gasoline with a minimum octane rating of 85.

On a new or rebuilt engine, the first tank of fuel should be mixed with a recommended oil at a 50:1 ratio and used in addition with the oil injection system to ensure sufficient lubrication during engine break-in. Gasoline and oil should be thoroughly mixed in a separate container. After first tank of fuel is depleted, switch to straight gasoline in fuel tank.

Recommended lower unit lubricant is Suzuki Outboard Motor Gear Oil or a good quality SAE 90 hypoid gear oil. Gearcase capacity is 175 mL (5.9 oz.). Gearcase oil should be changed after initial 10 hours of operation and after every 100 hours of operation thereafter. Reinstall drain and vent plugs securely, using new gaskets if necessary to ensure a watertight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni B24-15 carburetor is used on 8 hp models and a Mikuni B24-18 carburetor is used on 9.9 hp models. Refer to Fig. S27-1 for exploded view of carburetor assembly. Initial adjustment of pilot screw (2) from

a lightly seated position is 1-1/2 to 2 turns out on Model DT8C and 1-3/4 to 2-1/4 turns out on Model DT9.9C. Final adjustment should be made with engine at normal operating temperature and running in forward gear. Adjust idle speed to 600-650 rpm in forward gear.

Main fuel metering is controlled by fixed main jet (15). Standard main jet size for normal operation is #105 on Model DT8C and #137.5 on Model DT9.9C. Standard pilot jet (5) size for normal operation is #85 on Model DT8C and #65 on Model DT9.9C.

To check float level, remove float bowl (10) and invert carburetor. Measure float level from carburetor body-to-float bowl mating surface to top of float at a point 180 degrees from inlet valve as shown in Fig. S27-2. Float level should be 23-

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El-Hi Textbooks and Serials in Print, 1995 R R Bowker Publishing, 1995-02 **Suzuki DT9.9/16 Service Manual**, 1984 **Unfreak Your Mind** Deepak Rao, Komal Rao, 2025-07-09 Life throws chaos at us like confetti in a windstorm Your brain feels like a cluttered room full of yelling voices old wounds unfinished to do lists TikToks of people who seem sorted You FREAK YOUR MIND with anxiety self doubt anger sadness guilt mood swings If uncontrolled it will spiral into Anxiety Neurosis Depression OCD Phobia Schizophrenia You can UNFREAK YOUR MIND by learning how to sort your mess This book is a badass toolbox for your soul Zen Psychology a blend of the art of Zen with the science of Psychotherapy If you read this book with your soul eyes not just your brain try the exercises like your sanity depends on it spoiler it kind of does you will begin unfreaking Eastern Zen learn skills of stillness breathing non attachment mind clearing magic which teach you to live fully right now rather than bother about the unpleasant past or uncertain future Western psychotherapy helps you decode your emotions rewire how you think feel act CBT for brain hacks DBT for emotional roller coasters Schema therapy for childhood messy experiences Unfreaking isn't a mood it's a habit It takes practice practice more practice Some effort may be needed but the results are a lifetime of bliss A journey of a thousand miles begins with a single step So start Unfreaking now AUTHORS Major Deepak is a physician a distinguished commando trainer an expert in Zen CBT Hypnotherapy Dr Komal is a sports model motivational TEDX speaker a pro MMA athlete She is a psychologist with professional certification from American Psychological Association UNFREAK YOUR MIND is an encyclopaedia of happening psychotherapy techniques age old Zen meditative modules interesting stories of celebrities coping with stress awesome Zen parables for inspiration

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Arts & Humanities Citation Index ,2002

The Publishers Weekly ,1960

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Table of Contents Manual 1995 Suzuki Dt 9

1. Understanding the eBook Manual 1995 Suzuki Dt 9
 - The Rise of Digital Reading Manual 1995 Suzuki Dt 9
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual 1995 Suzuki Dt 9
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual 1995 Suzuki Dt 9
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual 1995 Suzuki Dt 9
 - Personalized Recommendations
 - Manual 1995 Suzuki Dt 9 User Reviews and Ratings
 - Manual 1995 Suzuki Dt 9 and Bestseller Lists
5. Accessing Manual 1995 Suzuki Dt 9 Free and Paid eBooks
 - Manual 1995 Suzuki Dt 9 Public Domain eBooks
 - Manual 1995 Suzuki Dt 9 eBook Subscription Services
 - Manual 1995 Suzuki Dt 9 Budget-Friendly Options
6. Navigating Manual 1995 Suzuki Dt 9 eBook Formats

- ePub, PDF, MOBI, and More
- Manual 1995 Suzuki Dt 9 Compatibility with Devices
- Manual 1995 Suzuki Dt 9 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual 1995 Suzuki Dt 9
 - Highlighting and Note-Taking Manual 1995 Suzuki Dt 9
 - Interactive Elements Manual 1995 Suzuki Dt 9
- 8. Staying Engaged with Manual 1995 Suzuki Dt 9
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual 1995 Suzuki Dt 9
- 9. Balancing eBooks and Physical Books Manual 1995 Suzuki Dt 9
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual 1995 Suzuki Dt 9
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual 1995 Suzuki Dt 9
 - Setting Reading Goals Manual 1995 Suzuki Dt 9
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual 1995 Suzuki Dt 9
 - Fact-Checking eBook Content of Manual 1995 Suzuki Dt 9
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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