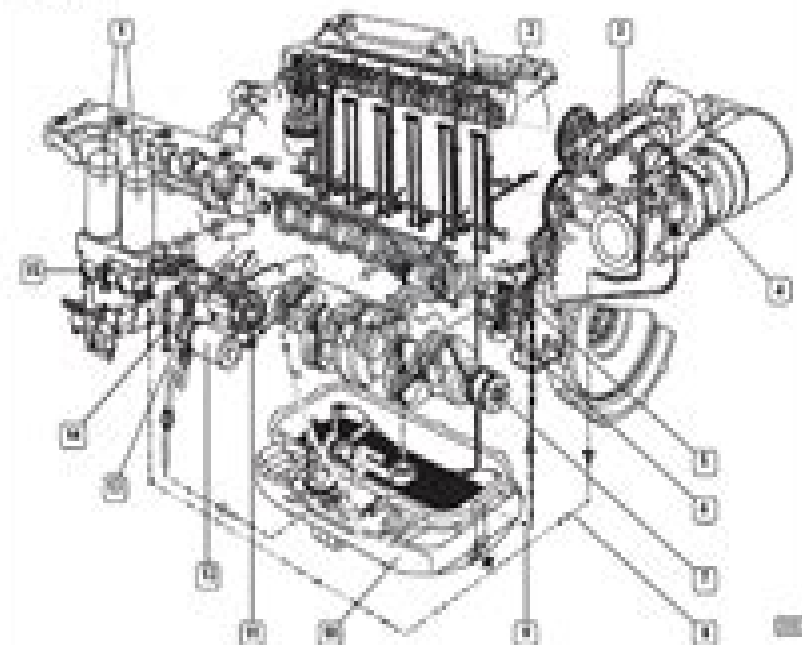


ENGINE OIL - LUBRICATION LOOP

Figure 18



■ Pump return oil

■ Delivery oil

1. Oil filter; 2. Camshaft oil cylinder head; 3. Oil vapor condenser and filter (flow to); 4. Turbocharger; 5. Oil pump safety valve; 6. Lubrication of pump; 7. Oil filter; 8. Turbocharger lubricating oil flow line; 9. Oil return flow from turbocharger; 10. Oil pump; 11. Heat exchanger with coolant; 12. Electrical pump for pre-lubrication and oil filling (on request); 13. Solenoid valve for switching between the pre-lubrication or oil filling (on request); 14. Oil filling junction; 15. One-way pre-lubrication valve.

Description and operation

The gear pump, rotated by the gears at the rear of the flywheel, pumps the lubricating oil directly to the heat exchanger which, incorporated in the block and cooled by the coolant, reduces temperature to maintain optimal lubricating capacity. The thermostat valve that regulates oil flow is located at the rear of the heat exchanger, opening the bypass pipe if temperature falls below lubrication temperature. From the output of the heat exchanger the oil is sent to the filter assembly and from this back to the engine block to lubricate all circulation elements.

The bypass vapor condenser, protected with filter and safety valve, is located on the upper part of the timing mechanism. The vapors, after returning to the liquid state, will flow from the vapor condenser into the pump. The engine is provided with the pre-lubrication system on request. This can inject enough oil into the engine's ducts to guarantee a totally safe start.

The operation of the electrical pre-lubrication pump (on request) is automatically controlled by the ECU electronic unit.

The system, with the aid of the flow-switching solenoid valve, also permits the oil pump to be engaged and filled.

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Table of Contents Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201

1. Understanding the eBook Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
 - The Rise of Digital Reading Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
 - Advantages of eBooks Over Traditional Books
2. Identifying Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
 - Personalized Recommendations
 - Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201 User Reviews and Ratings
 - Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201 and Bestseller Lists
5. Accessing Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201 Free and Paid eBooks
 - Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201 Public Domain eBooks
 - Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201 eBook Subscription Services
 - Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201 Budget-Friendly Options

6. Navigating Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201 eBook Formats
 - ePub, PDF, MOBI, and More
 - Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201 Compatibility with Devices
 - Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
 - Highlighting and Note-Taking Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
 - Interactive Elements Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
8. Staying Engaged with Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
9. Balancing eBooks and Physical Books Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
 - Setting Reading Goals Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
 - Fact-Checking eBook Content of Iveco C78 Ent M30 10 Engine Full Service Repair Manual 2007 201
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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