

6. Inspect piston to verify it matches. Replace piston if damaged.
- NOTE: Superheated steam. Replace piston if internal cracks observed.

7. Check the grooves in wall of cylinder bore around piston. Replace piston if clearance is greater than specification.

**INSPECTION SPECIFICATIONS (MM)**

	Service Ring	Oil Control Ring
Ring end gap	0.15 mm (0.006 in.)	0.25 mm (0.010 in.)

8. Inspect piston oil hole diameter. Replace if hole too restricted.
9. Inspect piston pin hole. Replace piston if measurement is greater than specification.

**INSPECTION**

	Piston Pin Hole (mm)
Maximum Allowable	0.020 mm (0.0008 in.)
Minimum Allowable	0.010 mm (0.0004 in.)



1. Measure piston O.D. and perpendicular to piston pin.

2. Measure cylinder bore. Check tapered block in this area.

3. Measure piston O.D. measurement 25 mm (1 in.) from cylinder measurement to determine piston-to-cylinder bore clearance.

4. Replace piston and/or repair cylinder block if not in specifications. (See this group.)

**INSPECTION**

	Service Allowance (mm) (0.0008 in.)	Maximum Allowable (mm) (0.0010 in.)
Piston-to-cylinder bore clearance	0.020 mm (0.0008 in.)	0.025 mm (0.0010 in.)



**INSPECT CONNECTING ROD**

1. Clean and inspect rod. Replace if scored.

2. Analyze materials and connecting rod oil. (See other 100, Group 50.)

3. Install connecting rod cap. Tighten to 20 Nm (17 ft-lb).

4. Measure connecting rod crankshaft bearing and piston pinning (2). Replace connecting rod if either measurement is greater than specifications.

**MEASURE (2) INSPECTION SPECIFICATIONS (MM)**

	Piston Pinning
Maximum Allowable	0.020 mm (0.0008 in.)
Minimum Allowable	0.010 mm (0.0004 in.)



# John Deere Service Manual Ctm5

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