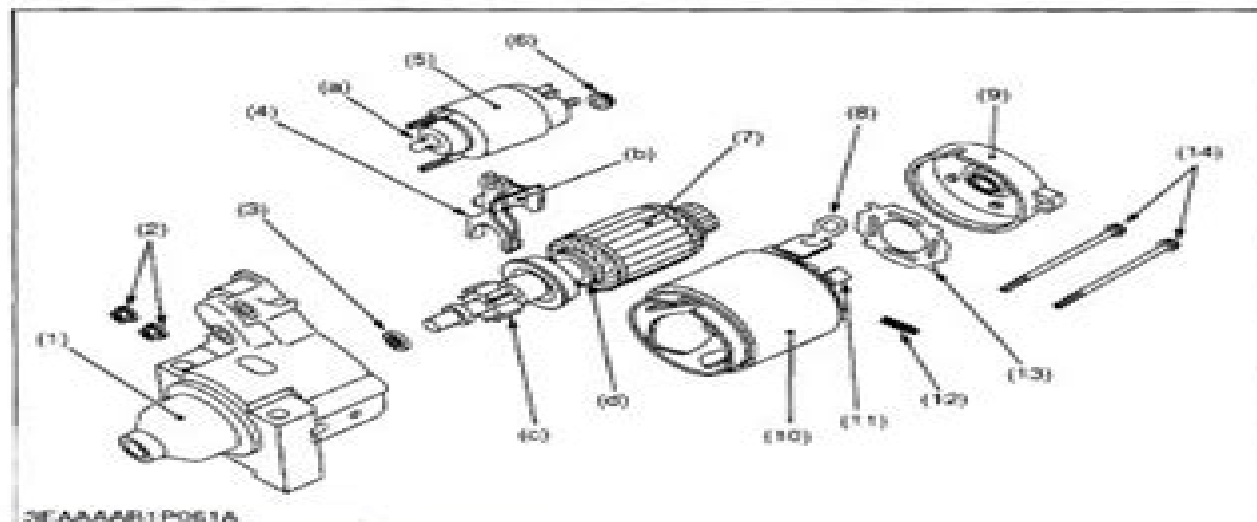


[2] DISASSEMBLING AND ASSEMBLING

(1) Starter



- (1) Starter Drive Housing
- (2) Magnet Switch Mounting Nut
- (3) Collar
- (4) Drive Lever
- (5) Magnet Switch
- (6) C Terminal Nut
- (7) Armature
- (8) Connecting Lead
- (9) End Frame
- (10) Yoke
- (11) Brush Holder
- (12) Brush Spring
- (13) Insulator
- (14) Through Bolt

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1. Unscrew the C terminal nut (6), and disconnect the connecting lead (8).
2. Unscrew the magnet switch mounting nut (2).
3. Remove the magnet switch (5) by sliding it up so that it is disconnected from the drive lever (4).
4. Unscrew the two through bolts (14).
5. Remove the end frame (9).
6. Remove the insulator (13).
7. Remove the brush spring (12), and pull out the brush holder (11).
8. Draw out the yoke (10) from the starter drive housing (1).
9. Draw out the armature (7) with the drive lever (4).



CAUTION

- When removing the insulator (13), prevent the brush spring (12) from popping out like a bullet.
- When installing the brush spring (12), prevent it from popping out like a bullet.

NOTE

- Do not damage to the brush and commutator.

(When reassembling)

- Apply grease (Denso No.50 or equivalent) to the parts indicated in the figure.
 - (a) Joint of Magnet Switch
 - (b) Drive Lever
 - (c) Teeth of Pinion Gear
 - (d) Armature Shaft

Tightening torque	B terminal nut	7.9 to 11 N·m 0.80 to 1.0 kgf·m 5.5 to 6.6 lb·ft
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