

## Pressure valves to be set and pressure adjustments

- 131 Secondary pressure relief valve / swing right  
 132 Secondary pressure relief valve / swing left  
 Three different adjustments can be set on these valves:  
 - the minimum secondary pressure  $P_{br}$   
 - the maximum secondary pressure  $P_{max}$   
 - the position of the characteristic ( I )  $P_{sek} = f (p_{st})$  \*
- 133 Spool valve / Swing  
 $P_{br}$  the servo pressure at function begin of swing can be changed by adding or removing shims inside the regulators covers. \*
- 134 Pressure relief valve / servo pressure swing  
 This valve limits the servo pressure swing (left or right)  $P_{st}$  and thus the working pressure swing  $P_{TC}$  given by the torque control regulator.
- 137 Torque control valve  
 Via this valve the characteristic curve ( II )  $P_{TC} = f (P_{st})$  can be set (shifted up or down). A high pressure is set for a given servo press. value (As an ex. 200 bar at  $P_{st} = 16$  bar)

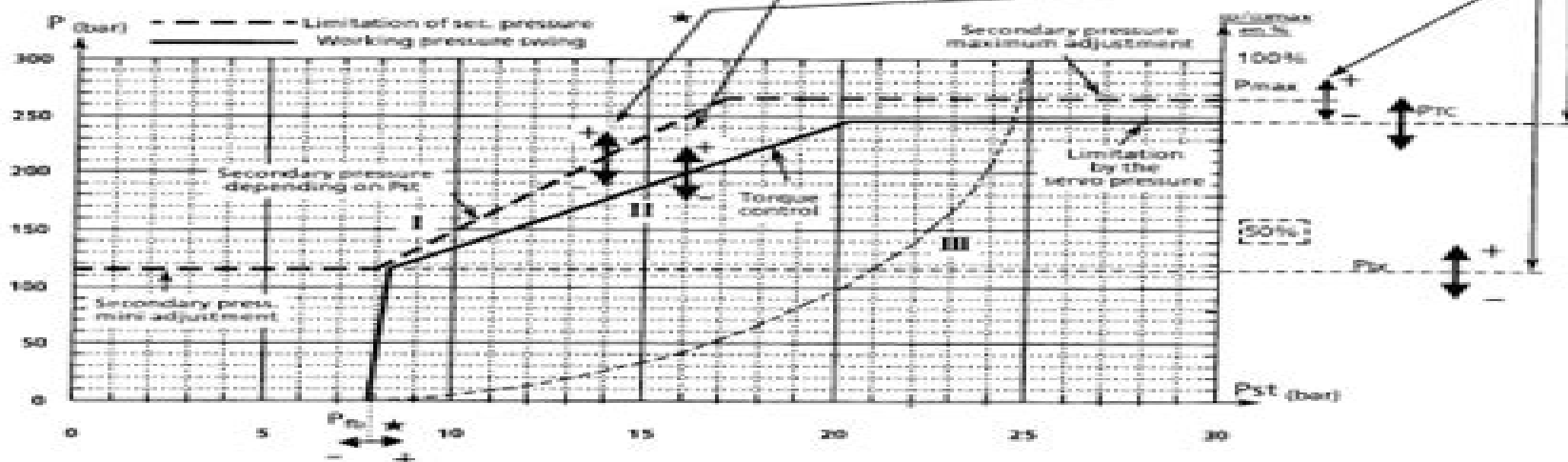
## Test points

- 145, 146 Test points for working press. ( $P_{max}$ ,  $P_{TC}$ ,  $P_{br}$ , )  
 147 Test point for servo control pressure  $P_{st}$

## Adjustment values

Refer to the pages "Adjustment check list" of the chapter 6 - Hydraulic system.

- \* Should under normal circumstances be neither checked nor readjusted.



- ( I )  $P_{sek} = f (P_{st})$   
 ( II )  $P_{TC} = f (P_{st})$   
 ( III )  $Q/Q_{max} = f (P_{st})$

Variation of secondary pressure with servo control pressure swing  
 Variation of working pressure with servo control pressure swing  
 Variation of oil flow in motor (swing RPM) with servo control pressure swing

# Liebherr R900b R904 R914 R924 R934 R944 Excavator Manual

**Patrick Vollmar**



**Liebherr R900b R904 R914 R924 R934 R944 Excavator Manual:**

## **Liebherr R900b R904 R914 R924 R934 R944 Excavator Manual** Book Review: Unveiling the Magic of Language

In an electronic era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Liebherr R900b R904 R914 R924 R934 R944 Excavator Manual**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve to the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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