

gear, advance the throttle to the wide open position, and then very **SLOWLY** turn the high-speed needle valve inward (**CLOCKWISE**) until the engine begins to loose rpm. Now, **SLOWLY** rotate the needle valve outward (**COUNTERCLOCKWISE**) until the engine peaks out at the highest rpm.

If the high-speed needle valve adjustment is too lean, the low-speed adjustment will be affected. Under certain conditions it may be necessary to adjust the high-speed needle valve just a bit richer in order to obtain a satisfactory idle adjustment.

After the high-speed needle adjustment has been obtained, proceed with the idle adjustment as outlined in the next paragraphs.

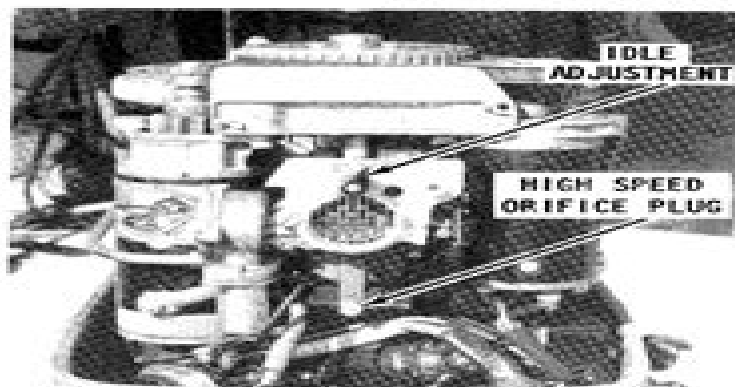
Idle Adjustment

Due to local conditions, it may be necessary to adjust the carburetor while the engine is running in a test tank or with the boat in a body of water. For maximum performance, the idle mixture and the idle rpm should be adjusted under actual operating conditions.

Set the idle mixture screw at the specified number of turns open from a lightly seated position. In most cases this is from 1 to 1½ turns open from close.

Start the engine and allow it to warm to operating temperature.

CAUTION: Water must circulate through the lower unit to the engine any time the engine is run to prevent damage to the water pump in the lower unit. Just five seconds without water will damage the water pump.



A 40hp powerhead with the idle adjustment screw and the high speed orifice plug identified.

NEVER, AGAIN NEVER, operate the engine at high speed with a flush device attached. The engine, operating at high speed with such a device attached, would **RUN-AWAY** from lack of a load on the propeller, causing extensive damage.

With the engine running in forward gear, slowly turn the idle mixture screw **COUNTERCLOCKWISE** until the affected cylinders start to load up or fire unevenly, due to an over-rich mixture. Slowly turn the idle mixture screw **CLOCKWISE** until the cylinders fire evenly and engine rpm increases. Continue to slowly turn the screw **CLOCKWISE** until too lean a mixture is obtained and the rpms fall off and the engine begins to misfire. Now, set the idle mixture screw one-quarter (1/4) turn out (counterclockwise) from the lean-out position. This adjustment will result in an approximate true setting. A too-lean setting is a major cause of hard starting a cold engine. It is better to have the adjustment on the rich side rather than on the lean side. Stating it another way, do not make the adjustment any leaner than necessary to obtain a smooth idle.

If the engine hesitates during acceleration after adjusting the idle mixture, the mixture is too lean. Enrich the mixture slightly, by turning the adjustment screw inward until the engine accelerates correctly.

With the engine running in forward gear, rotate the nylon idle adjustment screw, located on the portside of the engine, until the engine idles at the recommended rpm, as given in the Specifications in the Appendix. This idle adjustment screw is always exposed on the outside of the shroud.

Repairs and Adjustments

For detailed procedures to disassemble, clean, assemble, and adjust the carburetor, see the appropriate section in Chapter 4 for the carburetor type on the engine being serviced.

2-9 FUEL PUMPS

Many times, a defective fuel pump diaphragm is mistakenly diagnosed as a problem in the ignition system. The most common problem is a tiny pin-hole in the diaphragm. Such a small hole will permit gas to enter the crankcase and wet foul the spark plug at idle-speed. During high-speed

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