- If necessary, loosen nut on fixed idler sheave (C). Clear belt around belt guide (H).
- Loosen nut on tensioning idler sheave (D), and clear belt around belt guide (G).
- Loosen screws for belt guides (E) and move belt guides to clear belt from right sheave (F).
- Remove belt, inspect for wear or damage, and replace as necessary.

Installation:

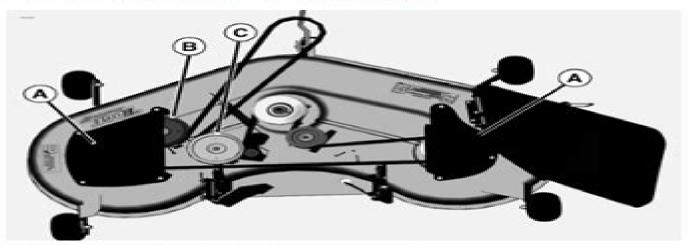
- Clean top surface of mower deck and sheaves.
- Route belt around sheaves and belt guides (H and G) (as shown above) and, if loosened, tighten nuts securing idler sheaves (C and D) to specification.
- 3. Guide belt around the inside of belt guides (E), and tighten belt guide screws.
- Replace belt cover (A) and secure with three cap screws (B).
- Install mower deck on machine. See Installing Mower Deck.
- Adjust mower belt tension. See Mower Drive Belt Tension Adjustment 42-Inch
- Adjust spindle brake. See Blade Brake Adjustment 42-Inch .

| Item | Measurement | Specification | |
|-------------------|-------------|---------------------|--|
| Specification: | | | |
| Idler Sheave Nuts | | 47 N+m 35 lb-ft) | |

48-Inch and 54-Inch Decks

Removal:

- Park machine safely. Stop engine and lock parking brake.
- Remove mower deck. See Removing Mower Deck.



3.

MXML2008120217121313-UN: 48-Inch deck shown Remove cap screws and left and right belt shields (A).

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Peipei Pang

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