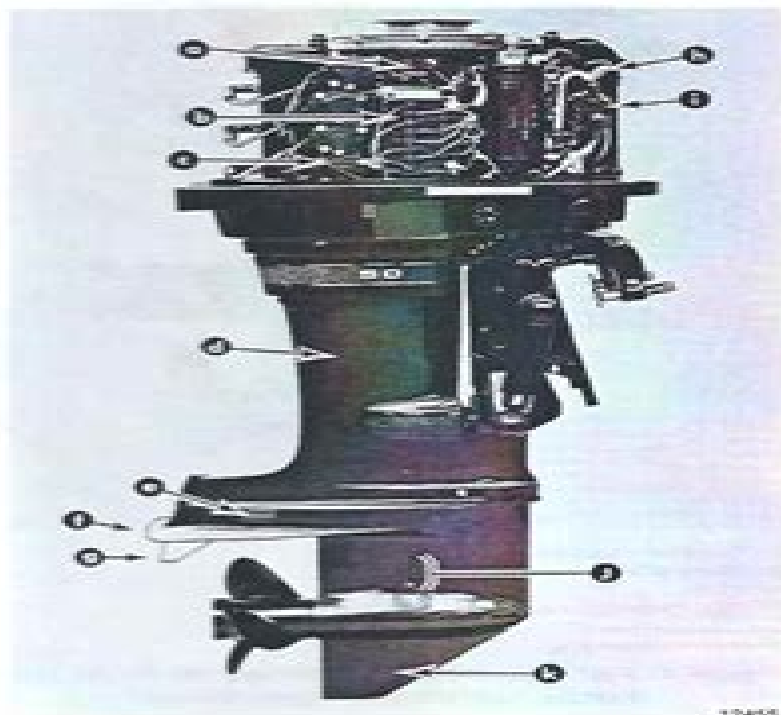


General Information

This comprehensive overhaul and repair manual is designed as a "Service Guide" for 3-cylinder and lower HP 4-cylinder in-line model outboards. It provides specific information, including procedures for disassembly, assembly, inspection and adjustment, to enable dealers and service mechanics to keep these out-

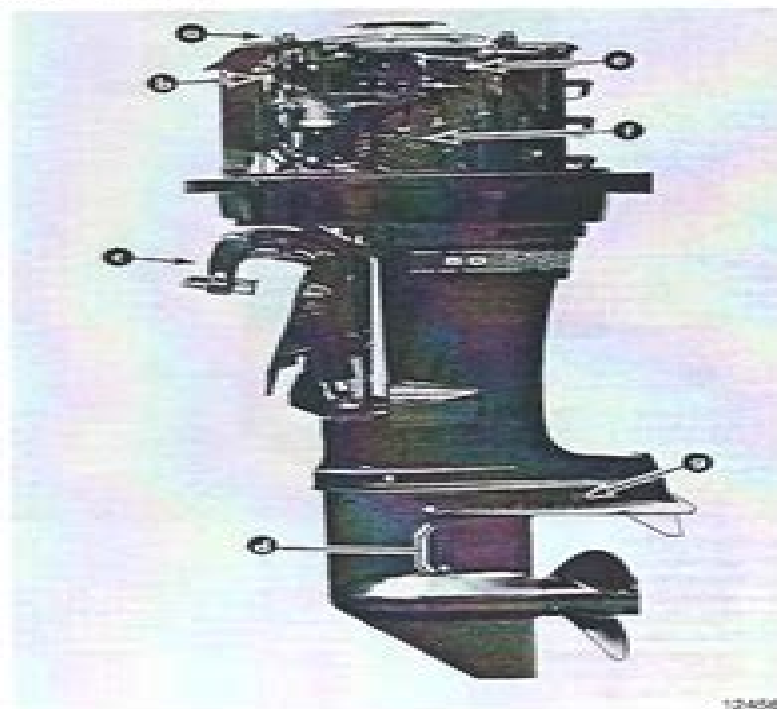


- a - Rectifier
- b - Switch Box
- c - Ignition Coils
- d - Drive Shaft Housing
- e - Water Discharge
- f - Anti-Cavitation Plate
- g - Trim Tab
- h - Mercury Switch
- i - Starter Solenoid
- j - Water Intake
- k - Skeg

Figure 1. Starboard Side View - 45 HP and 50 HP (4 Cyl) Electric Start Models (Early Model)

boards in top operating condition. The procedures are supplemented with photos and illustrations.

Before attempting particular repairs, it is suggested that the repair procedure first be read thru completely to gain a total picture of the repair method, cautions and warnings.



- a - Manual Choke Knob
- b - Electric Choke Solenoid
- c - Transom Bracket
- d - Water Intake
- e - Spark Advance Bracket
- f - Throttle Lever
- g - Water Discharge

Figure 2. Port Side View - 45 HP and 50 HP (4 Cyl) Electric Start Models (Early Model)

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Outboard Motor Service Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above Mechanix Illustrated ,1979 Mercury/Mariner Outboard Shop Manual 2.5-60 HP Two-Stroke, 1998-2006 ,2014 **Mercury/Mariner 75-250 HP Two-Stroke 1998-2009** Editors of Clymer Manuals,2015-12-01 Mercury Mariner 65 Jet 1998 2009 Mercury Mariner 75 HP 1998 2009 Mercury Mariner 80 Jet 1998 2009 Mercury Mariner 90 Jet 1998 2009 Mercury Mariner 100 HP 1998 2009 Mercury Mariner 105 Jet 1998 2009 Mercury Mariner 115 HP 4 Cyl 1998 2009 Mercury Mariner 115 HP Optimax V 6 1998 2009 Mercury Mariner 125 HP 1998 2009 Mercury Mariner 135 HP 1998 2009 Mercury Mariner 135 HP Optimax 1998 2009 Mercury Mariner 140 Jet 1998 2009 Mercury Mariner 150 HP Carburetor Equipped 1998 2009 Mercury Mariner 150 HP EFI 1998 2009 Mercury Mariner 150 XR6 1998 2009 Mercury Mariner 150 HP Optimax 1998 2009 Mercury Mariner 150 Mag III 1998 2009 Mercury Mariner 175 HP Carburetor Equipped 1998 2009 Mercury Mariner 175 HP EFI 1998 2009 Mercury Mariner 175 HP Optimax 1998 2009 Mercury Mariner 200 HP Carburetor Equipped 1998 2009 Mercury Mariner 200 HP EFI 1998 2009 Mercury Mariner 200 HP Optimax 1998 2009 Mercury Mariner 225 HP Carburetor Equipped 1998 2009 Mercury Mariner 225 HP EFI 1998 2009 Mercury Mariner 225 HP Optimax 1998 2009 Mercury Mariner 250 HP EFI 1998 2009 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS **The Woodenboat** ,1991 **Yachting** ,1972 Mariner Outboards, 1-2 Cylinders, 1977-1989 Joan Coles, Clarence W. Coles,1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Chilton Marine s editors authors in our on site facility Providing complete coverage on everything from basic maintenance to engine overhaul every manual features Simple to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections accurate specifications and wiring diagrams Recognized and used by technical trade schools as well as the U S military Covers all 2 60 Hp 1 and 2 cylinder models 2 stroke models Over 1 180 illustrations Bulletin Society of Naval Architects and Marine Engineers (U.S.),1945 Including National architect **Service Manual** Brunswick Corporation,1984 *Chrysler Outboard Service Manual* Chrysler Outboard

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