

## FRONT AXLE SYSTEM (TWO-WHEEL DRIVE)

### FRONT AXLE ASSEMBLY AND STEERING LINKAGE

#### Two-Wheel-Drive Models

**1. WHEELS AND BEARINGS.** To remove front wheel hub and bearings, raise and support the front axle extension, then unbolt and remove the tire and wheel assembly. Remove cap (2 or 3—Fig. 4), cotter pin (4), castellated nut (5), washer and outer bearing cone (7). Slide the hub assembly from spindle axle shaft. Remove dust shield (12), seal (9) and inner bearing cone (11). Drive bearing cups (8 and 10) from hub if renewal is required. Pack wheel bearings liberally with a multi-purpose lithium based grease. Reassemble by reversing disassembly procedure. Tighten castellated nut (5) to a torque of 80 N·m (60 ft.-lbs.), then back nut off to the nearest hole and install cotter pin (4). Be sure to install cap (2 or 3) securely.

**2. TRACK ROD AND TOE-IN.** All models are equipped with hydrostatic steering. On 340-360 models, a single track rod connects the left and right steering arms which are attached to the steering spindles. On 399 models, the two track rods are

attached to each end of the hydrostatic steering rod, which is located between the steering arms. The track rod of all models assures that both left and right wheels turn in unison and the distance between ends of track rod establishes front wheel toe-in.

Ends of track rod are automotive type and should be renewed if wear is excessive. The procedure for removing and installing ends is self-evident. Recommended toe-in is 0-5 mm (0-3/16 inch) for all models. Toe-in should be measured between the wheel rims on center line of axle, parallel to ground. Rotate wheels and remeasure to be sure that wheels are not bent giving incorrect reading.

Distance between front wheels is adjustable to seven different widths by relocating axle extensions and changing length of track rod using the pre-existing attachment holes.

On 340-360 models, axle extension and hydrostatic steering cylinder bracket retaining screws (1—Fig. 5) should be tightened to 180-230 N·m (135-170 ft.-lbs.) torque. Tighten track setting screw (2) to 45-55 N·m (33-40 ft.-lbs.) torque before tightening locknut. Note that spacers are used on the outer screws between steering cylinder brackets and axle extensions when axle width is at the four widest settings. To make small toe-in adjustments, remove track adjusting screw (2) from left end of track rod, loosen rod end clamp bolt on right end, then turn center section of track rod until toe-in is correct. Reinstall track adjusting screw (2) and tighten rod end clamp bolt to 45-55 N·m (33-41 ft.-lbs.) torque.

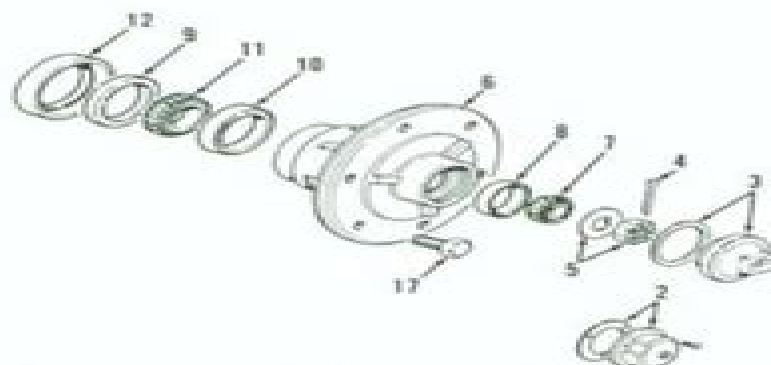


Fig. 4—Exploded view of wheel hub typical of two-wheel-drive models.

- |                                    |                            |
|------------------------------------|----------------------------|
| 2. Hub cap                         | 8. Outer bearing cup       |
| 3. Hub cap                         | 9. Seal                    |
| 4. Cotter pin                      | 10. Inner bearing cup      |
| 5. Castellated nut and tang washer | 11. Inner bearing cone     |
| 6. Hub                             | 12. Dust shield            |
| 7. Outer bearing cone              | 17. Wheel retaining screws |

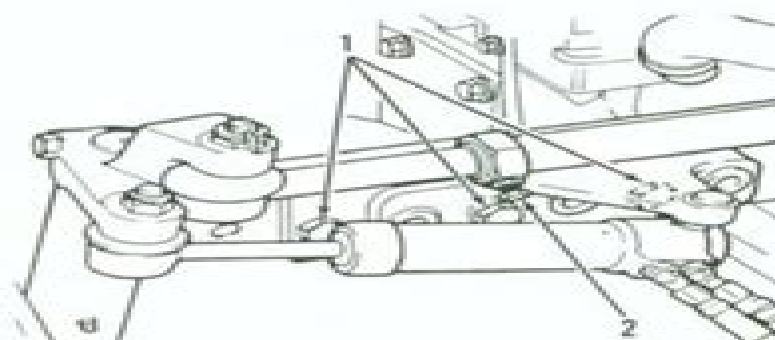


Fig. 5—View of axle left end typical of 340-360 models. Track adjusting screw and lock nut (2) and cylinder bracket and axle extension screws (1) must be properly installed and tightened.

# Massey Ferguson Mf360 Series Tractor Service Repair Manual

**RM Cervero**



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## **Table of Contents Massey Ferguson Mf360 Series Tractor Service Repair Manual**

1. Understanding the eBook Massey Ferguson Mf360 Series Tractor Service Repair Manual
  - The Rise of Digital Reading Massey Ferguson Mf360 Series Tractor Service Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Massey Ferguson Mf360 Series Tractor Service Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Massey Ferguson Mf360 Series Tractor Service Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Massey Ferguson Mf360 Series Tractor Service Repair Manual
  - Personalized Recommendations

- Massey Ferguson Mf360 Series Tractor Service Repair Manual User Reviews and Ratings
- Massey Ferguson Mf360 Series Tractor Service Repair Manual and Bestseller Lists
- 5. Accessing Massey Ferguson Mf360 Series Tractor Service Repair Manual Free and Paid eBooks
  - Massey Ferguson Mf360 Series Tractor Service Repair Manual Public Domain eBooks
  - Massey Ferguson Mf360 Series Tractor Service Repair Manual eBook Subscription Services
  - Massey Ferguson Mf360 Series Tractor Service Repair Manual Budget-Friendly Options
- 6. Navigating Massey Ferguson Mf360 Series Tractor Service Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Massey Ferguson Mf360 Series Tractor Service Repair Manual Compatibility with Devices
  - Massey Ferguson Mf360 Series Tractor Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Massey Ferguson Mf360 Series Tractor Service Repair Manual
  - Highlighting and Note-Taking Massey Ferguson Mf360 Series Tractor Service Repair Manual
  - Interactive Elements Massey Ferguson Mf360 Series Tractor Service Repair Manual
- 8. Staying Engaged with Massey Ferguson Mf360 Series Tractor Service Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Massey Ferguson Mf360 Series Tractor Service Repair Manual
- 9. Balancing eBooks and Physical Books Massey Ferguson Mf360 Series Tractor Service Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Massey Ferguson Mf360 Series Tractor Service Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Massey Ferguson Mf360 Series Tractor Service Repair Manual
  - Setting Reading Goals Massey Ferguson Mf360 Series Tractor Service Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Massey Ferguson Mf360 Series Tractor Service Repair Manual
  - Fact-Checking eBook Content of Massey Ferguson Mf360 Series Tractor Service Repair Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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