

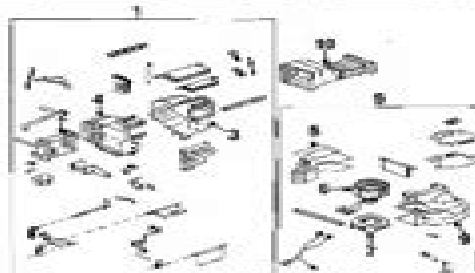
# 1986-93 MAZDA PICKUP

AEH 53110

## AIR CONDITIONER & HEATER (CONT)

13. low side	in. hg.	32.50/29.0	0.4	08000703A77
2300	in. hg.	48.70	m. 0.4	UC34851402
2500	in. hg.	208.25	m. 0.4	UC35851402

- 1. Replaces compressor R&L. Included with compressor assembly.
- 2. Included in evaporator assembly.
- 3. After evaporator is removed. Order by description.
- 4. Includes compressor R&L. Included with clutch assembly.
- 5. Order by description.
- 6. Time includes R&R radiator.



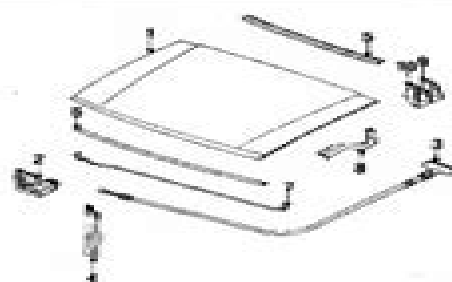
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### HEATER COMPONENTS

1. Heater Assy	in. hg.	421.50	m. 5.5	UC348511300
2300	in. hg.	421.50	m. 5.5	UC348511300
2500	in. hg.	421.50	m. 5.5	UC348511300
2. Case	in. hg.	295.25	m. 3.5	UC358511300
3. Case	in. hg.	185.25	m. 3.5	UC358511301
4. Case	in. hg.	185.25	m. 3.5	UC358511302
5. Blower Assy				
Standard heater	in. hg.	308.55	m. 1.5	UC358511400
HQ heater	in. hg.	308.55	m. 1.5	UC358511400
6. Fan & motor	in. hg.	289.25	m. 1.5	UC358511400
7. Cover	in. hg.	14.75	m. 1.5	UC358511401
8. Case				
Standard heater	in. hg.	42.60	m. 1.5	UC358511501
HQ heater	in. hg.	42.60	m. 1.5	UC358511502
9. Case	in. hg.	42.60	m. 1.5	UC358511501
HQ heater	in. hg.	42.60	m. 1.5	UC358511502
10. Air duct				
From to Blower	in. hg.	25.75	m. 1.5	GA3751150

- 1. Time is for assembly. Included in heater assembly.
- 2. Included in blower assembly.
- 3. Includes R&L of heater unit. Included in heater assembly.

### HOOD



1. Main hood	in. hg.	24.4	m. 1.5	UC35851100
underside	in. hg.	24.4	m. 1.5	UC35851100
2. Main hood	in. hg.	24.4	m. 1.5	UC35851100

### REFRESHING NOTES

### R&R OPERATIONS

5.5

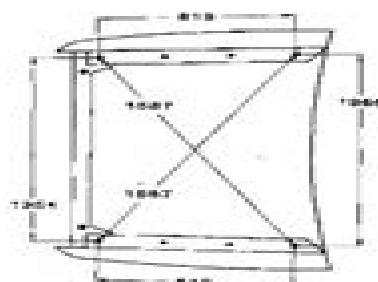
## PARTS AND R&R OPERATIONS

### HOOD & COMPONENTS

1. Hood	in. hg.	140.40	1.5	UC35851100
2300 & 2500	in. hg.	140.40	1.5	UC35851100
2500	in. hg.	140.40	1.5	UC35851100
Insulator	in. hg.	24.40	1.5	UC35851100
2. Bumper	in. hg.	2.90	0.2	UC35851100
3. Lock	in. hg.	4.70	0.2	UC35851100
4. Release cable	in. hg.	28.90	0.5	UC35851100
5. Vertical support	in. hg.	15.40	0.5	UC35851100
6. In cap	in. hg.	17.70	0.4	UC35851100
7. In support	in. hg.	17.70	0.5	UC35851100
8. Support rod	in. hg.	17.70	0.5	UC35851100
9. Plate	in. hg.	1.50	0.2	UC35851100
10. Hinge	in. hg.	1.50	0.2	UC35851100
11. Cover	in. hg.	1.50	0.2	UC35851100
12. Hinge	in. hg.	1.50	0.2	UC35851100

- 1. Order by color.
- 2. After grille is removed.
- 3. Time is for all pieces. After hood is removed.
- 4. Order by model and description.
- 5. Included with support rod.

### UNDERHOOD DIAGRAM



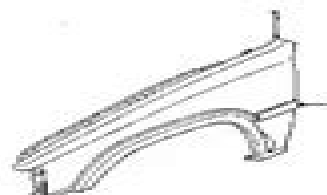
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## UNDERHOOD DIAGRAM

### 1986-93 PICKUP

Refer to MOTOR "COLLISION REPAIR DATA" manual for complete vehicle dimensions. All dimensions provided are in millimeters.

### FENDER



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REFRESHING NOTES  
Add for stone guard if required. See Guide to Estimating.

Edges

### OVERLAP OPERATIONS

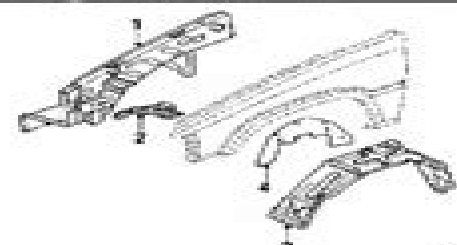
R&R fender Assy	in. hg.	5.5	1.5	UC35851100
with bumper off	in. hg.	5.5	1.5	UC35851100
R&R wheelhouse Assy	in. hg.	5.5	1.5	UC35851100
with rail support off	in. hg.	5.5	1.5	UC35851100
R&R fender Assy	in. hg.	5.5	1.5	UC35851100

## PARTS AND R&R OPERATIONS

### FENDER

1. Fender	in. hg.	224.40	2.3	UC35851110
2300	in. hg.	224.40	2.3	UC35851110
2500	in. hg.	224.40	2.3	UC35851110
2. Fender	in. hg.	224.40	2.3	UC35851110
3. Fender	in. hg.	224.40	2.3	UC35851110
4. Fender	in. hg.	224.40	2.3	UC35851110
5. Fender	in. hg.	224.40	2.3	UC35851110
6. Fender	in. hg.	224.40	2.3	UC35851110
7. Fender	in. hg.	224.40	2.3	UC35851110
8. Fender	in. hg.	224.40	2.3	UC35851110
9. Fender	in. hg.	224.40	2.3	UC35851110
10. Fender	in. hg.	224.40	2.3	UC35851110
11. Fender	in. hg.	224.40	2.3	UC35851110
12. Fender	in. hg.	224.40	2.3	UC35851110
13. Fender	in. hg.	224.40	2.3	UC35851110
14. Fender	in. hg.	224.40	2.3	UC35851110
15. Fender	in. hg.	224.40	2.3	UC35851110
16. Fender	in. hg.	224.40	2.3	UC35851110
17. Fender	in. hg.	224.40	2.3	UC35851110
18. Fender	in. hg.	224.40	2.3	UC35851110
19. Fender	in. hg.	224.40	2.3	UC35851110
20. Fender	in. hg.	224.40	2.3	UC35851110
21. Fender	in. hg.	224.40	2.3	UC35851110
22. Fender	in. hg.	224.40	2.3	UC35851110
23. Fender	in. hg.	224.40	2.3	UC35851110
24. Fender	in. hg.	224.40	2.3	UC35851110
25. Fender	in. hg.	224.40	2.3	UC35851110
26. Fender	in. hg.	224.40	2.3	UC35851110
27. Fender	in. hg.	224.40	2.3	UC35851110
28. Fender	in. hg.	224.40	2.3	UC35851110
29. Fender	in. hg.	224.40	2.3	UC35851110
30. Fender	in. hg.	224.40	2.3	UC35851110
31. Fender	in. hg.	224.40	2.3	UC35851110
32. Fender	in. hg.	224.40	2.3	UC35851110
33. Fender	in. hg.	224.40	2.3	UC35851110
34. Fender	in. hg.	224.40	2.3	UC35851110
35. Fender	in. hg.	224.40	2.3	UC35851110
36. Fender	in. hg.	224.40	2.3	UC35851110
37. Fender	in. hg.	224.40	2.3	UC35851110
38. Fender	in. hg.	224.40	2.3	UC35851110
39. Fender	in. hg.	224.40	2.3	UC35851110
40. Fender	in. hg.	224.40	2.3	UC35851110
41. Fender	in. hg.	224.40	2.3	UC35851110
42. Fender	in. hg.	224.40	2.3	UC35851110
43. Fender	in. hg.	224.40	2.3	UC35851110
44. Fender	in. hg.	224.40	2.3	UC35851110
45. Fender	in. hg.	224.40	2.3	UC35851110
46. Fender	in. hg.	224.40	2.3	UC35851110
47. Fender	in. hg.	224.40	2.3	UC35851110
48. Fender	in. hg.	224.40	2.3	UC35851110
49. Fender	in. hg.	224.40	2.3	UC35851110
50. Fender	in. hg.	224.40	2.3	UC35851110
51. Fender	in. hg.	224.40	2.3	UC35851110
52. Fender	in. hg.	224.40	2.3	UC35851110
53. Fender	in. hg.	224.40	2.3	UC35851110
54. Fender	in. hg.	224.40	2.3	UC35851110
55. Fender	in. hg.	224.40	2.3	UC35851110
56. Fender	in. hg.	224.40	2.3	UC35851110
57. Fender	in. hg.	224.40	2.3	UC35851110
58. Fender	in. hg.	224.40	2.3	UC35851110
59. Fender	in. hg.	224.40	2.3	UC35851110
60. Fender	in. hg.	224.40	2.3	UC35851110
61. Fender	in. hg.	224.40	2.3	UC35851110
62. Fender	in. hg.	224.40	2.3	UC35851110
63. Fender	in. hg.	224.40	2.3	UC35851110
64. Fender	in. hg.	224.40	2.3	UC35851110
65. Fender	in. hg.	224.40	2.3	UC35851110
66. Fender	in. hg.	224.40	2.3	UC35851110
67. Fender	in. hg.	224.40	2.3	UC35851110
68. Fender	in. hg.	224.40	2.3	UC35851110
69. Fender	in. hg.	224.40	2.3	UC35851110
70. Fender	in. hg.	224.40	2.3	UC35851110
71. Fender	in. hg.	224.40	2.3	UC35851110
72. Fender	in. hg.	224.40	2.3	UC35851110
73. Fender	in. hg.	224.40	2.3	UC35851110
74. Fender	in. hg.	224.40	2.3	UC35851110
75. Fender	in. hg.	224.40	2.3	UC35851110
76. Fender	in. hg.	224.40	2.3	UC35851110
77. Fender	in. hg.	224.40	2.3	UC35851110
78. Fender	in. hg.	224.40	2.3	UC35851110
79. Fender	in. hg.	224.40	2.3	UC35851110
80. Fender	in. hg.	224.40	2.3	UC35851110
81. Fender	in. hg.	224.40	2.3	UC35851110
82. Fender	in. hg.	224.40	2.3	UC35851110
83. Fender	in. hg.	224.40	2.3	UC35851110
84. Fender	in. hg.	224.40	2.3	UC35851110
85. Fender	in. hg.	224.40	2.3	UC35851110
86. Fender	in. hg.	224.40	2.3	UC35851110
87. Fender	in. hg.	224.40	2.3	UC35851110
88. Fender	in. hg.	224.40	2.3	UC35851110
89. Fender	in. hg.	224.40	2.3	UC35851110
90. Fender	in. hg.	224.40	2.3	UC35851110
91. Fender	in. hg.	224.40	2.3	UC35851110
92. Fender	in. hg.	224.40	2.3	UC35851110
93. Fender	in. hg.	224.40	2.3	UC35851110
94. Fender	in. hg.	224.40	2.3	UC35851110
95. Fender	in. hg.	224.40	2.3	UC35851110
96. Fender	in. hg.	224.40	2.3	UC35851110
97. Fender	in. hg.	224.40	2.3	UC35851110
98. Fender	in. hg.	224.40	2.3	UC35851110
99. Fender	in. hg.	224.40	2.3	UC35851110
100. Fender	in. hg.	224.40	2.3	UC35851110

- 1. Side molding and includes front fender, door, and rear fender. Order by description in component pieces only. 1986-93. Time is for fender section only. After all bolts on parts are removed.



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### INNER COMPONENTS

Wheelhouse					
2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
2500	in. hg.	224.40	2.3	UC35851100	
2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
2500	in. hg.	224.40	2.3	UC35851100	
2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
2500	in. hg.	224.40	2.3	UC35851100	
2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
2500	in. hg.	224.40	2.3	UC35851100	
2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
2500	in. hg.	224.40	2.3	UC35851100	
2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
2500	in. hg.	224.40	2.3	UC35851100	
2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
2500	in. hg.	224.40	2.3	UC35851100	
2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
2500	in. hg.	224.40	2.3	UC35851100	
2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
2500	in. hg.	224.40	2.3	UC35851100	
2300 & 2500	in. hg.	224.40	2.3	UC35851100	
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2300 & 2500	in. hg.	224.40	2.3	UC35851100	
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2500	in. hg.	224.40	2.3	UC35851100	
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2300 & 2500	in. hg.	224.40	2.3	UC35851100	
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2300 & 2500	in. hg.	224.40	2.3	UC35851100	
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2300 & 2500	in. hg.	224.40	2.3	UC35851100	
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2500	in. hg.	224.40	2.3	UC35851100	
2300 & 2500	in. hg.	224.40	2.3	UC35851100	
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2300 & 2500	in. hg.	224.40	2.3	UC35851100	
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2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
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2300 & 2500	in. hg.	224.40	2.3	UC35851100	
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2300 & 2500	in. hg.	224.40	2.3	UC35851100	
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2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
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2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
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2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
2500	in. hg.	224.40	2.3	UC35851100	
2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
2500	in. hg.	224.40	2.3	UC35851100	
2300 & 2500	in. hg.	224.40	2.3	UC35851100	
2300	in. hg.	224.40	2.3	UC35851100	
2500	in. hg.	224.40	2.3	UC35851100	
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