



# SERVICE MANUAL

## MODELS

1995 90/120 Sport Jet

1996 & 1997 95XR/120XR Sport Jet

This Manual Supersedes 90-831996

United States  
With Starting Serial Numbers

		Powerhead	Pump Unit
1995	90 HP	0E095088	0E080400
	120 HP	0E093700	0E080400
1996	95XR HP	0E141089	0E145580
	120XR HP	0E141089	0E145580
1997	95XR HP	0E203000	0E151580
	120XR HP	0E203000	0E151580



# Mercury Jet Drive Service Repair Manual 120 Xr

**Ford Motor Company**



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