

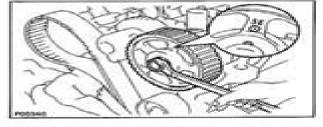
(d) (with A/C and/or PS) Install the No.2 crankshaft pulley with the four bolts.

Torque: 19 N-m (195 kgf-cm, 14 ft-lbf)

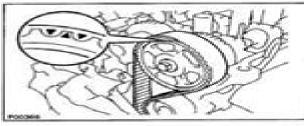


#### 10. SET NO.1 CYLINDER TO TDC/COMPRESSION

(a) Turn the crankshaft pulley, and align its groove with the "0" timing mark of the No.1 timing belt cover.

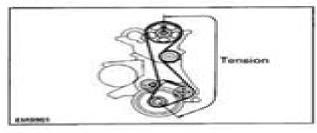


(b) Turn the camshaft, and align the hole of the camshaft timing pulley with the timing mark of the bearing cap.



#### 11. INSTALL TIMING BELT

HINT: If reusing the timing belt, first align the matchmarks of the belt and camshaft timing pulley.



Install the timing belt, ensure that there is tension between the crankshaft timing pulley, oil pump pulley and camshaft timing pulley.

# **Manual Motor 5e Toyota**

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