

# MELSEC System Q

## Programmable Controllers

### Installation Manual for Temperature Acquisition Modules Q64RD, Q64RD-G, Q64RD3-G, Q64TD, Q64TDV-GH, Q64TD-G-H01 and Q64TD-G-H03

MR-100-0200010-00, Version 0.2 (2016/03/01)

## Safety Information

### For qualified staff only

This manual is only intended for use by properly trained and qualified personnel who are fully acquainted with automation technology safety standards. All work with the hardware described, including system design, installation, wiring, maintenance, service and testing, may only be performed by trained electrical technicians with approved qualifications who are fully acquainted with the applicable automation technology safety standards and regulations.

### Proper use of equipment

The programming instructions (PLC) of the MELSEC System Q are only intended for the specific applications explicitly described in this manual or the manual listed below. Please take care to observe all the installation and operating parameters specified in this manual. All products are designed, manufactured, tested and documented in accordance with the safety regulations. The installation of the hardware is subject to the responsibility of the safety engineering team in the plant or person on the product and those responsible for safety in the equipment or other company. Only accessories recommended in this manual are approved by Mitsubishi Electric. This may not be used or applied to the products described in this chapter.

### Relevant safety regulations

All safety and technical protection regulations relevant to your specific application must be observed in the system design, installation, wiring, maintenance, servicing and testing of these products. In this manual, special warnings that are important for the proper and safe use of the products are clearly identified as follows:



**WARNING**  
Personal fault and injury warnings.  
Failure to observe the precautions described here can result in serious fault and injury hazards.



**CAUTION**  
Equipment and property damage warnings.  
Failure to observe the precautions described here can result in serious damage to the equipment or other property.

### Further information

The following manuals contain further information about the modules:

- Hardware manuals for the MELSEC System Q.
- Manuals for the modules described in this installation manual.

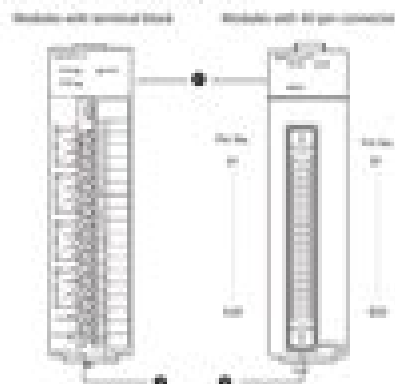
These manuals are available free of charge through the internet from [melsupport.mitsubishielectric.com](http://melsupport.mitsubishielectric.com).

If you have any questions concerning the installation, configuration or operation of the equipment described in this manual, please contact your relevant sales office or distributor.

## Overview

Module	No. of input channels	Connectable temperature sensors
Q64RD	4	Resistive Temperature Detectors PT100
Q64RD-G	4	
Q64RD3-G	8	Thermocouples (Types E, J, K, L, N, R, S, T, and U)
Q64TD	4	
Q64TDV-GH	4	
Q64TD-G-H01	8	

## Names and Functions of Parts



No.	Description								
1	<table border="1"> <tr> <td>LED</td><td>Indicates the operating status of the module. Flash: Operating normally. Steady: Off-normal alarm setting mode. Off: 1 bit power off. - Monitoring error alarm occurrence - Module change enabled status during warm module change</td></tr> <tr> <td>Power LED</td><td> <table border="1"> <tr> <td>ON</td><td>Indicates the error status of the module. An error has been occurred. Flash: I/O-IL setting error (Watchdog) is set. All I/O will stop. Stop E is output. Off: I/O-IL setting error (Watchdog) is not set. I/O is operating normally.</td></tr> <tr> <td>ALM</td><td>Indicates the alarm status (Q64RD3-G, Q64TD3-G, and Q64TDV-GH only). On: An alarm has been occurred. Flash: Input signal fault occurrence. Off: Operating normally.</td></tr> </table> </td></tr> </table>	LED	Indicates the operating status of the module. Flash: Operating normally. Steady: Off-normal alarm setting mode. Off: 1 bit power off. - Monitoring error alarm occurrence - Module change enabled status during warm module change	Power LED	<table border="1"> <tr> <td>ON</td><td>Indicates the error status of the module. An error has been occurred. Flash: I/O-IL setting error (Watchdog) is set. All I/O will stop. Stop E is output. Off: I/O-IL setting error (Watchdog) is not set. I/O is operating normally.</td></tr> <tr> <td>ALM</td><td>Indicates the alarm status (Q64RD3-G, Q64TD3-G, and Q64TDV-GH only). On: An alarm has been occurred. Flash: Input signal fault occurrence. Off: Operating normally.</td></tr> </table>	ON	Indicates the error status of the module. An error has been occurred. Flash: I/O-IL setting error (Watchdog) is set. All I/O will stop. Stop E is output. Off: I/O-IL setting error (Watchdog) is not set. I/O is operating normally.	ALM	Indicates the alarm status (Q64RD3-G, Q64TD3-G, and Q64TDV-GH only). On: An alarm has been occurred. Flash: Input signal fault occurrence. Off: Operating normally.
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ON	Indicates the error status of the module. An error has been occurred. Flash: I/O-IL setting error (Watchdog) is set. All I/O will stop. Stop E is output. Off: I/O-IL setting error (Watchdog) is not set. I/O is operating normally.								
ALM	Indicates the alarm status (Q64RD3-G, Q64TD3-G, and Q64TDV-GH only). On: An alarm has been occurred. Flash: Input signal fault occurrence. Off: Operating normally.								
2	Terminal Block								
3	Used for wiring of the sensors (thermocouples (Q64TD, Q64TDV-GH) or the thermocouples and cold-pointed temperature-compensated type PT100 (Q64RD, Q64RD3-G)).								
4	40-pin connector. Required for connection of the input signals in the Q64TD3-G, Q64TDV-GH01 and Q64TDV-GH03.								

## The assignment of the connector

Sensors 1				Sensors 2 (max. Sensors 3 and 4)			
Pin	Signal	Pin	Signal	Pin	Signal	Pin	Signal
01	A1	01	B1	01	CH1A	01	CH1B
02	A2	02	—	02	—	02	—
03	—	03	B2	03	CH2A	03	CH2B
04	A3	04	B3	04	—	04	—
05	—	05	—	05	CH3A	05	CH3B
06	A4	06	B4	06	—	06	—
07	A4	07	—	07	CH4A	07	CH4B
08	—	08	B4	08	—	08	—
09	A5	09	B5	09	CH5A	09	CH5B
10	—	10	—	10	—	10	—
11	A4	11	B1	11	CH6A	11	CH6B
12	A4	12	—	12	—	12	—
13	—	13	B5	13	CH7A	13	CH7B
14	A4	14	B4	14	—	14	—
15	—	15	—	15	CH8A	15	CH8B
16	A7	16	B7	16	—	16	—
17	A7	17	—	17	—	17	—
18	—	18	B8	18	—	18	—
19	A4	19	B4	19	—	19	CH9A
20	—	20	—	20	CH9B	20	CH9C

## Installation and Wiring



### WARNING

- Turn off all phases of the power supply for the PLC and other external devices before starting the installation or wiring work.



### CAUTION

- Use the product in the environment within the general specifications described in the Hardware Manual for the MELSEC System Q. These are the maximum in terms of heat, dust, only certified semiconductor items, or voltage or thermocouple type, otherwise an accident or injury or high temperature combinations or wind and rain.
- When drilling screw holes or wiring, cutting steps or notches, do not use water-resistant bits. This may cause a short circuit. Use the provided dust-proof steps to secure the combination parts. Always maintain this distance from the PLC's sensitive parts when the disconnection work is completed to prevent overvoltage.

Tighten the screws of the module using torque within the following ranges. Excess torque may cause them to rotate, fracture or fracture in the hardware.

Device	Torque
Module mounting screws (M3, optional)	0.35 to 0.40 Nm
Terminal block screws (M3)	0.40 to 0.50 Nm
Terminal block mounting screws (M3.5)	0.40 to 0.50 Nm
Connector screws (M3.5)	0.20 to 0.25 Nm

## Mounting a module to a base unit



### CAUTION

- Do not open or modify a module. Doing so can cause a failure, dust emission, injury or fire.
- Always insert the module facing back of the base unit into the module facing back of the base unit. Fitting the back into the hole will damage the module connector and module.
- Do not touch the conductive or electronic parts of a module directly. Doing so can cause a short malfunction or failure.



- After switching off the power supply, insert the module facing back into the module facing back of the base unit.



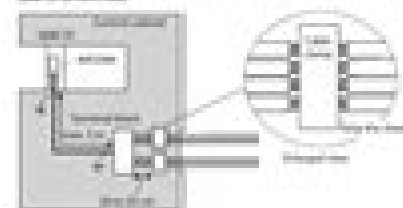
- Push the module in the direction of arrow to insert it into the base unit.

- Secure the module with an additional screw (M3 or L2) to the base unit if large vibration is expected. This screw is not supplied with the module.

## Wiring

Please observe the following precautions for external wiring.

- Use shielded cables for the input signals. For connection of the thermocouples in the Q64TD, Q64TDV-GH and Q64TD3-G with RTD type precision terminals must be used. Connect the shield of the cables to the shield side of the module depending on the external noise conditions. External wiring on the input/output terminals side may be disconnected.
- The separation cables for the AC control and the external input signals of the temperature acquisition modules to avoid the influence of AC side surges and induction.
- Always place the signal cables at least 100 mm away from the main circuit cables, high voltage and power cables. Furthermore, keep the signal lines away from cables which include harmonics, such as air conditioner circuit cable.
- Insulation covered crimping terminals cannot be used with the terminal block. It is recommended to use multi-hole or insulation holes in the wire connection part of the crimping terminals.
- Use shielded cables for all external wiring and ground them to the control cabinet with a cable clamp or connect with the EMC and Low Voltage Protection. Always, before is an example for the Q64RD3-G and Q64TD3-G-H01/H03.



# Melsec Q Training Manual

**Camilla Rothe**



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