



Spray Master® 250 Amp MIG Gun



80% Duty Cycle - Mixed Gases
 Suitable for High-Pressure Duty Cycles

WELDING PROCESSES:
 MIG (Shielded), Flux-Cored (Shielded),
 Metal-Inert Gas (Shielded)

Standard Options Include:

- "Heat-Check" and "Overheat" Protection/Overheat Trip
- Standard Conductor Cable:
 Flux-Cor. Shielded MIG (Power Req. 1000-1100
 amperes) or 10-15,000 amperes
- Flux-Cor. Shielded MIG (Power Req. 1000-1100
 amperes) or 10-15,000 amperes
- Conductor Cable - 40 Series

Lincoln® Style Rear Connector

Lincoln® Style Rear Connector is a standard feature on all TWECO guns.

Wire Size	Length	Power Req.	Weight
1/8" (3.2mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/4" (6.4mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
3/8" (9.6mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/2" (12.8mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes

Miller® Style Rear Connector

Wire Size	Length	Power Req.	Weight
1/8" (3.2mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/4" (6.4mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
3/8" (9.6mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/2" (12.8mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes

Flux-Cor. Shielded MIG

Wire Size	Length	Power Req.	Weight
1/8" (3.2mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/4" (6.4mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
3/8" (9.6mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/2" (12.8mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes

Lincoln® Style (8-gang) Rear Connector

Lincoln® Style (8-gang) Rear Connector is a standard feature on all TWECO guns.

Wire Size	Length	Power Req.	Weight
1/8" (3.2mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/4" (6.4mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
3/8" (9.6mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/2" (12.8mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes

Lincoln® Style Rear Connector

Lincoln® Style Rear Connector is a standard feature on all TWECO guns.

Wire Size	Length	Power Req.	Weight
1/8" (3.2mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/4" (6.4mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
3/8" (9.6mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/2" (12.8mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes

Euro-Kwik® Style Rear Connector

Wire Size	Length	Power Req.	Weight
1/8" (3.2mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/4" (6.4mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
3/8" (9.6mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/2" (12.8mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes



Wire Size	Length	Power Req.	Weight
1/8" (3.2mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/4" (6.4mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
3/8" (9.6mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes
1/2" (12.8mm)	10-15,000 amperes	1000-1100 amperes	10-15,000 amperes



Miller Spraymaster Parts Manual

Jianjun Gao



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