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# CNC Mill operator test questions and answers

1. The area of the control keypad that allows the operator to show different information, such as offsets, machine settings, and the current program.: **-Answer-** offset
2. The area of the control keypad that allows an operator to enter letters and special characters into the control.: **Answer-** Alpha keys
3. A code used to signal an action from a miscellaneous group of commands.: **Answer-** M codes
4. An offset used on the machining center that accounts for variations in tool length along the Z-axis.: **Answer-** Tool offset
5. In zero return mode, the key that returns and initializes all axes to machine zero or Home.: **Answer-** Home
6. The rate that the cutting tool or work piece moves at the point of contact.-  
: Feed rate
7. The control button used to pause a program.: **Answer-** Feed hold
8. **CYCLE START:** **Answer-** The control button used to begin a program or continue a program that has been previously stopped.

# Milling Machinist Sample Exam

**United States. Census Office**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the United States. Census Office text.

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*American Machinist* ,1902      **The Northwestern Miller** ,1882      *Machinist, Machinist's Helper* Hy Hammer,1984  
*U.S. Government Research Reports* ,1955      *American Machinist, Metalworking Manufacturing* ,1961      **The Paper**  
**Mill and Wood Pulp News** ,1900      **Iron Trade and Western Machinist** ,1947      **Mill and Factory** ,1940-07  
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**Practice Tests for All Jobs** Nathan H. Mager,1943      *Machinists' Monthly Journal. Official Organ of the International*  
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Office,1885      *Statistics and technology of the precious metals* United States. Census Office,1885      **Mining and**  
**Industrial Reporter** ,1913      **Practical Machinist** Harry H. Kelley,1913      *Engineering and Mining Journal* ,1880  
*American Machinist & Automated Manufacturing* ,1952-05      *Fibre & Fabric* ,1907

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