

Figure 1-7
Vector Magnitude Comparison

- d. Move the swing brake control lever to the fully retracted position and adjust the control valve (in valve) to permit the valve gap to achieve 17-32" (1/2 in.) from valve body, as shown in Figure 3-6.
- e. Move the swing brake control lever to the fully retracted position and adjust the stop lock on the valve gap, when fully disengaged, to flush with the valve body.

Swing Brake Adjustment

1. Properly park the crane on a firm level surface. Position the upper directly over the front of the spreader, engage the parking brake.
2. Fully extend and lock the outrigger beams.

- g. Turn the band lock to provide 1/2 inch (13 mm) clearance between the end of the piston and the brake cylinder body, as shown in view "A", Figure 5-7.
- h. Adjust the brake spring to a length of 73-149 (3 1/8-5 7/8 inch) with the brake applied.
- i. Center the brake bands with the face of the drum with the adjusting screws provided.



Stay clear of the swing brake mechanism when operating the brake control. Movement of the brake linkage could cause injury. Keep hands and feet clear of the swing brake mechanism when applying or releasing the swing brake control lever.

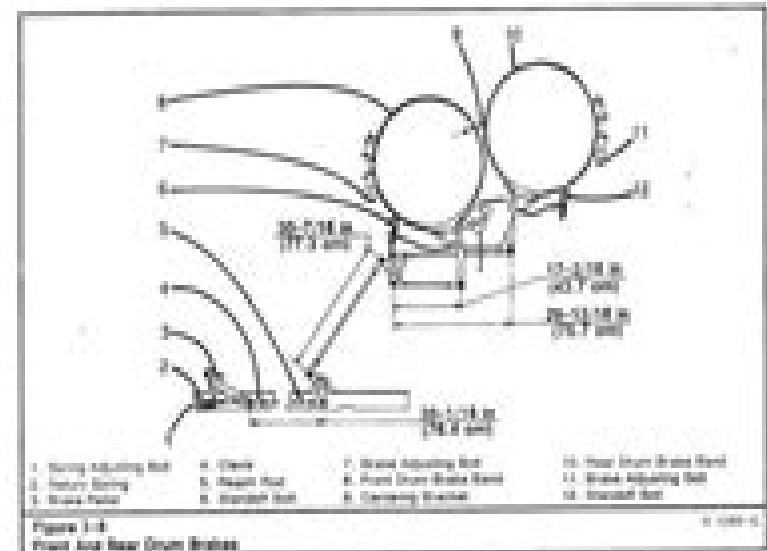


Figure 10
From the New York Times

Front & Rear Drum Brakes Adjustment

Since both the front and rear shock brines are similar in composition and operation the following instructions will apply to both brines. The front and rear shock brine adjustment must be checked upon delivery, and every 50,000 miles thereafter as follows:

1. Properly park the crane on a level hard surface. Position the crane directly over the front of the trailer, engage the parking brake and chock the wheels.
2. Properly engage the brake bands, as required. Refer to "Crane Brake Band Adjustment" found later in the Section of the Operator's Manual for complete instructions and important warnings.
3. Brake lining wear is taken up by means of an adjusting bolt and nut mounted at the end of the band. Tightening this bolt will take up on the band while loosening it will increase clearance between the drum and the band. The bands should be adjusted tight enough to hold the load when the pulley is retracted to the lower end of its travel. By adjusting the band in this manner the maximum available leverage is being used thus reducing the load will result in a more

larger working length, improper brace release, abnormal body wear and will make it difficult to turn the pedal in the fully retracted position.

4. Adjust the standard bolts so there is even clearance between the band and the drum, all the way around the drum, when the brake is fully released. This is required for maximum brake band cooling and to prevent brake drag when slowing down a load.
5. The brake band must be centered with the brake drum. The middle area of each band is captured with the drum by means of a small centering bracket. After capturing the band, tighten the bracket mounting screws.
6. Adjust the pedal return spring to return the pedal to its extreme upward position when released. This will completely release the brake. If the band and standards are in correct alignment, adjust the wire rod to the pedal return spring rod so that spring stroke is 7-8-10" (22-25 mm).
7. At this point if proper alignment can not be obtained, check the length of all three main rods for each drum brake. Make sure they are adjusted to the lengths shown in Figure 3-8. Lengths are measured between the centers of the chain pins at each end of the each rod.

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