

## M-Codes

M00 Program stop  
M01 Optional program stop  
M03 Spindle on clockwise  
M04 Spindle on counterclockwise  
M05 Spindle off  
M06 Tool change  
M08 Coolant on  
M09 Coolant off  
M30 Program end, return to start;

```
;0005 (MCODE EXAMPLE);  
N1 T0101 (10MM ENDMILL);  
G90 G21;  
G42 P5.0;  
S700 M03;  
G00 X175.0 Y25.0 Z10.0 M08;  
Z-6.0;  
G01 X125.0 F100.0;  
Y60.0;  
G03 X95.0 Y60.0 I150.0 J60.0;  
G01 Y25.0 F0.2;  
X80.0;  
X40.0 Y65.0;  
X-15.0;  
G40;  
G00 Z10.0 M09;  
G28 X0.0 Y0.0;  
M05;  
M01;  
N2 T0202 (5MM DRILL);  
M06;  
S500 M03;  
G00 X60.0 Y60.0 Z10.0 M08;  
G01 Z-10.0 F50.0;  
X-40.0;  
Y-40.0;  
X40.0;  
X-20.0 Y20.0;  
G80;  
G28 X0.0 Y0.0 M09;  
M05;  
M30;
```

# M Codes In Cnc Machines

**LP Steffe**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the 'LP Steffe' text.

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4 6 of the brihadaranyaka upanishad the term nirvana in the soteriological sense of blown out extinguished state of liberation  
appears at many places in the vedas and even more in the post buddhist bhagavata purana however populist opinion does not

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