

3.1

M-CODE

As the code for ON/OFF of auxiliary functions, they are classified by function as follows and differ from each other machine because of its specifications.

NOTICE

1. Function continue A : function valid until cancel or change in other block
2. Function continue B : Function valid only in the block

M-CODE	FUNCTION	Function start		REMARK
		A	B	
M00	PROGRAM STOP		O	
M01	OPTIONAL BLOCK STOP		O	
M02	PROGRAM END		O	
M03	SPINDLE CLOCKWISE ROTATION(CW)	O		
M04	SPINDLE COUNTER CLOCKWISE ROTATION (CCW)	O		
M05	SPINDLE ROTATION STOP		O	
M06	AUTOMATIC TOOL CHANGE		O	
M07	THROUGH THE SPINDLE COOLANT ON	O		TSC/TTC
M08	FLOOD COOLANT ON	O		
M09	COOLANT OFF		O	
M10	TABLE(B-AXIS) CLAMP	O		4-Axis (TABLE)
M11	TADLE(D-AXIS) UNCLAMP	O		4-Axis (TABLE)
M12	SHOWER COOLANT	O		
M13				
M14	AIR BLOWING ON	O		
M15	AIR BLOWING OFF	O		
M16				
M17				
M18				
M19	SPINDLE ORIENTATION	O		
M20				
M21				
M22				
M23				
M24	CHIP CONVEYOR RUN	O		
M25	CHIP CONVEYOR STOP	O		
M26				
M27				

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RM Cervero



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In a period characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its power to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**M Codes For Doosan**," a mesmerizing literary creation penned by way of a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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